



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY
AFFAIRS (PERA)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/pera

All American Millwork, LLC
12920 S.W. 122nd Avenue
Miami, FL 33186

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "Fixed Door Sidelite & Transom" Wood Fixed Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. 12-106, Series titled "Fixed Window Combo of Glass/ Wood Panel or Glass only", sheets 1 through 12 of 12, dated 05/29/2012, prepared by ENGCO, Inc., signed and sealed by Pedro M. De Figueiredo, P. E., bearing the Miami-Dade County Product Control Revision Stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/ series and following statement: "Miami-Dade County Product Control Approved" unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises and renews NOA # 10-1110.04 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P.E.**



J. Gascon
7/17/12

NOA No. 12-0607.06
Expiration Date: November 29, 2017
Approval Date: July 26, 2012
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under previous NOA #10-1110.04)
2. Drawing No. **12-106**, Series titled "Fixed Window Combo of Glass/ Wood Panel or Glass only", sheets 1 through 12 of 12, dated 05/29/2012, prepared by ENGCO, Inc., signed and sealed by Pedro M. De Figueiredo, P. E.

B. TESTS

1. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.'s **HETI-06-4077**, **HETI-05-1941** and **HETI-04-1926**, dated 03/07/2007, 11/11 and 08/17/2005, all signed and sealed by Rafael E. Droz-Seda, P. E.
(Submitted under previous NOA No.07-0828.04)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Air Infiltration Test, per FBC, TAS 202-94
along with marked-up drawings and installation diagram, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-06-4076**, dated 03/07/2007, signed and sealed by Rafael E. Droz-Seda, P. E.
(Submitted under previous NOA No.07-0828.04)
3. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
along with marked-up drawings and installation diagram, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-04-1924**, dated 02/08/2005, signed and sealed by Rafael E. Droz-Seda, P.E.
(Submitted under previous NOA No.07-0828.04)
4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
along with marked-up drawings and installation diagram, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-04-1925**, dated 11/03/2004, signed and sealed by Rafael E. Droz-Seda, P. E.
(Submitted under previous NOA No.07-0828.04)



Jaime D. Gascon, P.E.

Product Control Section Supervisor

NOA No. 12-0607.06

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C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC-2007, prepared by ENGCO, Inc., dated 07/15/2010, signed and sealed by Pedro M. De Figueiredo, P. E.
(Submitted under previous NOA No.10-1110.04)
2. Glazing complies with ASTM E1300-04.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **08-0709.04** issued to Nebula Glass International dba Glasslam N.G.I., Inc. for their "**Safety-Plus II Laminated Glass**" dated 09/11/08, expiring on 08/07/13.
2. Notice of Acceptance No. **11-1102.09** issued to Solutia Inc. for their "**Saflex CP – Saflex and Saflex HP Composite Glass Interlayers with PET Core**" dated 6/14/12, expiring on 12/11/13.

F. STATEMENTS

1. Statement letter of conformance, complying with FBC-2010, dated 05/29/12, signed and sealed by Pedro De Figueiredo, P.E.
2. Laboratory compliance letter for Test Reports No.'s **HETI – 04 – 1925, HETI-04-1924, HETI-06-4076, HETI-06-4077, HETI-05-1941 and HETI-04-1926**, issued by Hurricane Engineering & Testing, Inc., dated 03/07/07, 11/03/04, 02/08/05, 08/17/05 and 11/11/05, all signed and sealed by Rafael E. Droz-Seda, P. E.
(Submitted under previous NOA No. 07-0828.04)

G. OTHER

1. Notice of Acceptance No. **10-1110.04**, issued to All American Millwork, LLC for their Series "**Fixed Door Sidelite & Transom**" **Wood Fixed Window – L.M.I.**", approved on 05/05/11 and expiring on 11/29/12.



Jaime D. Gascon, P.E.
Product Control Section Supervisor
NOA No. 12-0607.06
Expiration Date: November 29, 2017
Approval Date: July 26, 2012

GENERAL NOTES:

FLORIDA BUILDING CODE 2010 HVHZ
LARGE & SMALL MISSILE IMPACT RATED

- 1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FBC 2010 INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2- DEFINITION: THIS PRODUCT IS A FIXED WOOD TYPE WINDOW DESIGNED, CONSTRUCTED AND TESTED TO PROVIDE PROTECTION FROM HURRICANE FORCE WINDS AND WIND BORNE DEBRIS (LARGE & SMALL MISSILE) WITHIN THE ALLOWABLE DESIGNED PRESSURES AND LIMITATIONS STATED IN THIS APPROVAL.
- 3- POSTING:

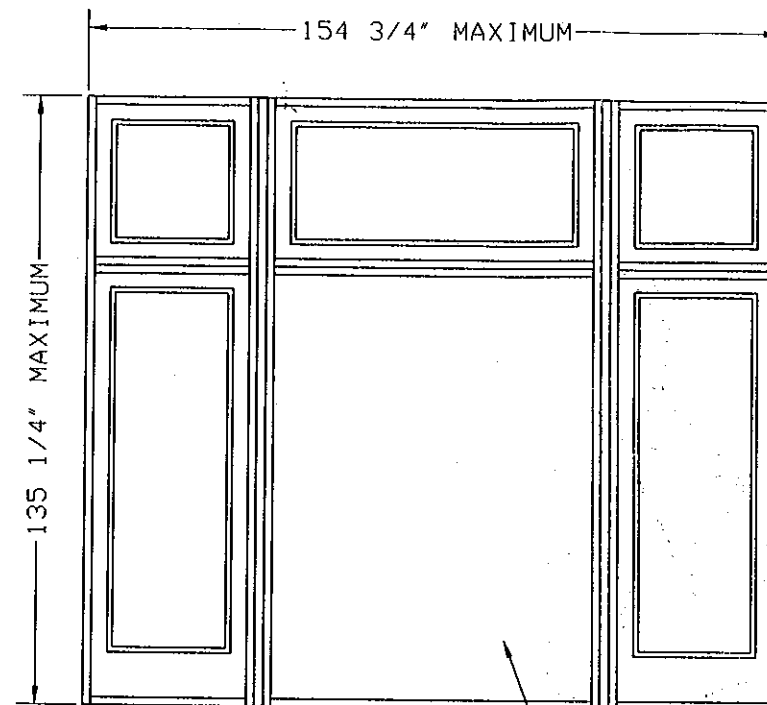
"FIXED WINDOW
LARGE & SMALL MISSILE IMPACT RESISTANT
ALL AMERICAN MILLWORK LLC. - MIAMI - FLORIDA
DADE COUNTY PRODUCT CONTROL APPROVED"

- 4- LOADS: DESIGNED LOAD CALCULATED BASED ON THE ASCE 7-10 AND PROVIDED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE PRESSURES HERE IN SPECIFIED. THE DESIGN PRESSURES, AS DETERMINED FROM ASCE 7-10, ARE TO BE MULTIPLE BY 0.6.
- 5- MATERIAL: ALL WOOD AND GLAZING PARTS TO BE AS SPECIFIED ON THIS APPROVAL
- 6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THE CURRENT SET OF DRAWINGS.
- 7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:
 - 7.1- THE STABILITY OF THE STRUCTURE WHERE THE PRODUCT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.
 - 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.
 - 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.
- 8- DISSIMILAR MATERIALS: MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL, THAT COME IN CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2010 FLORIDA BUILDING CODE.

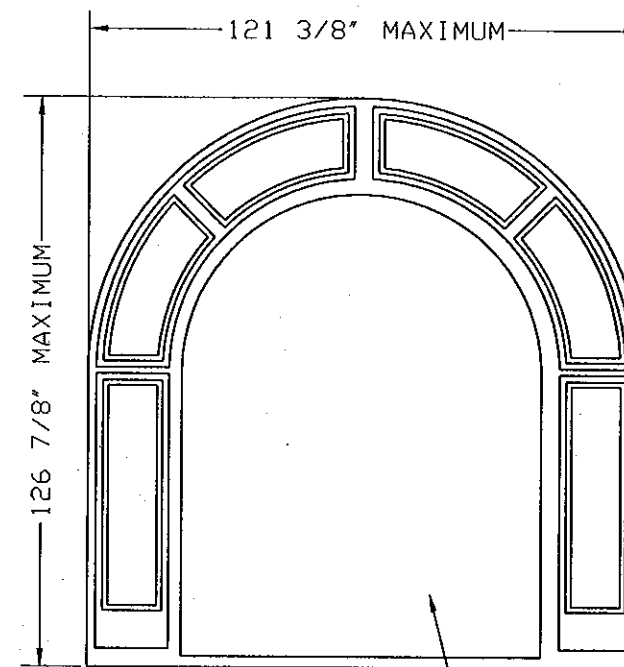
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3 OF 12	MODEL D ELEV.
4 OF 12	MODEL C1 ELEV. - SASH OPTIONS
5 OF 12	GLAZING OPTIONS
6 OF 12	DETAILS
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9 OF 12	FRAMING ANCHORAGE
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MODELS TYPE



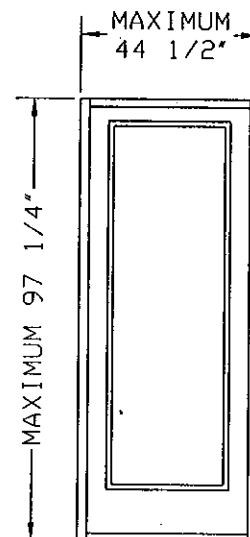
MODEL E
WINDOW W/ SIDELITE & TRANSOM
FOR DETAILS AND DESIGNED PRESSURES
REFER TO: SHEET 2 OF 12



MODEL D
DOUBLE ARCH FIXED WINDOW
FOR DETAILS AND DESIGNED PRESSURES
SHEET 3 OF 12

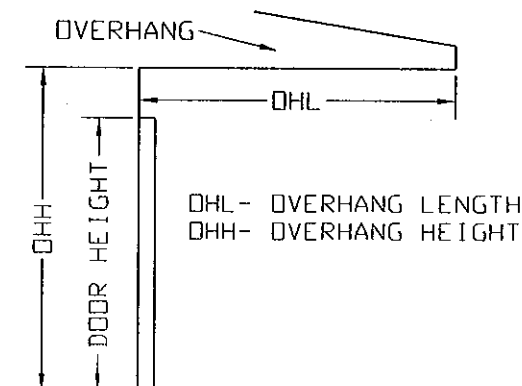
SEE SEPARATE NOA
FOR APPROVED
DOOR OR WINDOW

EACH WINDOW, SIDELITE AND TRANSOM
MODEL CAN BE DESIGNED FOR ALL SASH
OPTIONS ON SHEET 4 OF 12



MODEL C1
SQUARE SINGLE FIXED WINDOW
FOR DETAILS AND DESIGNED PRESSURES
SHEET 4 OF 12

WATER INFILTRATION EXCEPTIONS
DOOR/WINDOW ASSEMBLIES INSTALLED IN NONHABITABLE AREAS OR
INSTALLED UNDER AN OVERHANG WITH RATIO LENGTH/HEIGHT EQUAL
OR MORE THAN 1, DO NOT NEED TO MEET THE TEST FOR WATER
INFILTRATION.



DHL - OVERHANG LENGTH
DHH - OVERHANG HEIGHT

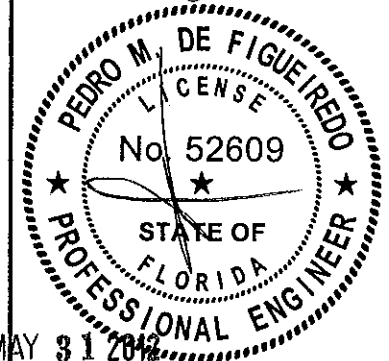
MANUFACTURER:
**ALL AMERICAN
MILLWORK LLC**
12920 SW 120 STREET
MIAMI- FLORIDA- 33186
TEL.: (305) 255-7783
FAX: (305) 255-6613
WWW.DISTINCTIVEDOORS.COM

PRODUCT:

FIXED WINDOW
COMBO OF GLASS / WOOD PANEL
OR GLASS ONLY
LARGE & SMALL MISSILE
IMPACT RATED

ENGINEERING:

ENGCO INC. CA 8116
5595 ORANGE DR. 201
DAVIE, FL. 33314
Tel.: (954) 585-0304
ENGCO@AOL.COM



Engineer Seal
Pedro De Figueiredo - PE 52609

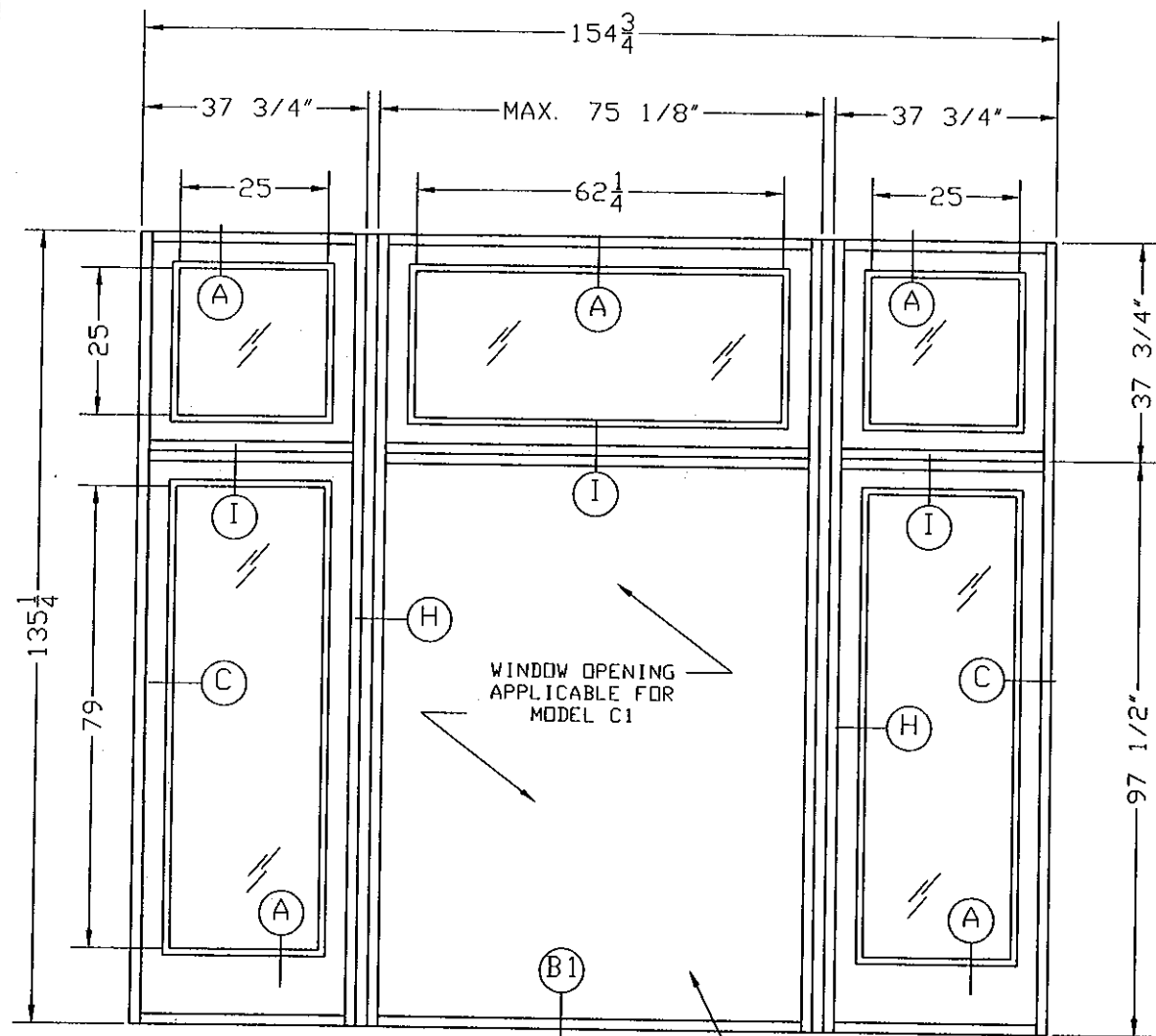
MIAMI-DADE BCCO:

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 12-0607.06
Expiration Date 11/29/2017
By *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
1 OF 12

DRAWING #:
12-106



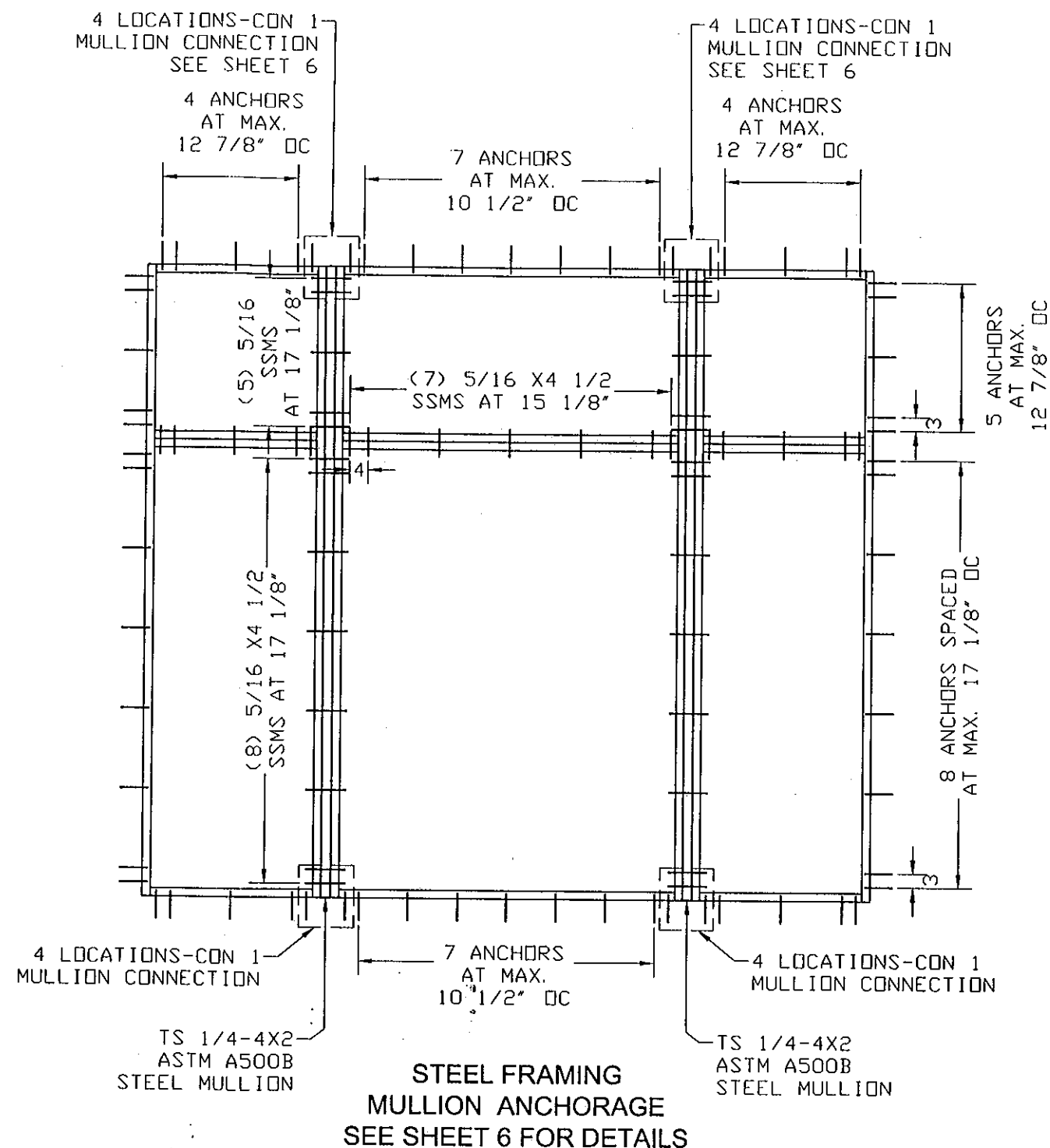
TYPICAL ELEVATIONS

SEE SEPARATE NOA FOR DOOR OR WINDOW

MODEL E
WINDOW W/ SIDELITE & TRANSOM

PD= +75 PSF, -75 PSF - (WATER INFILT. EXCEPTION)
PD= +60 PSF, -75 PSF - (NO WATER INFILTRATION)
SEE SHEET 1 OF 12 FOR WATER INFILTRATION EXCEPTION

SHEET	DETAILS SHEET
6	CON1
7	A, B, B1, C, K
8	E1, I, I1, H, J



STEEL FRAMING
MULLION ANCHORAGE
SEE SHEET 6 FOR DETAILS

MIN. WOOD SPECIFIC GRAVITY = .53

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Engineer Seal
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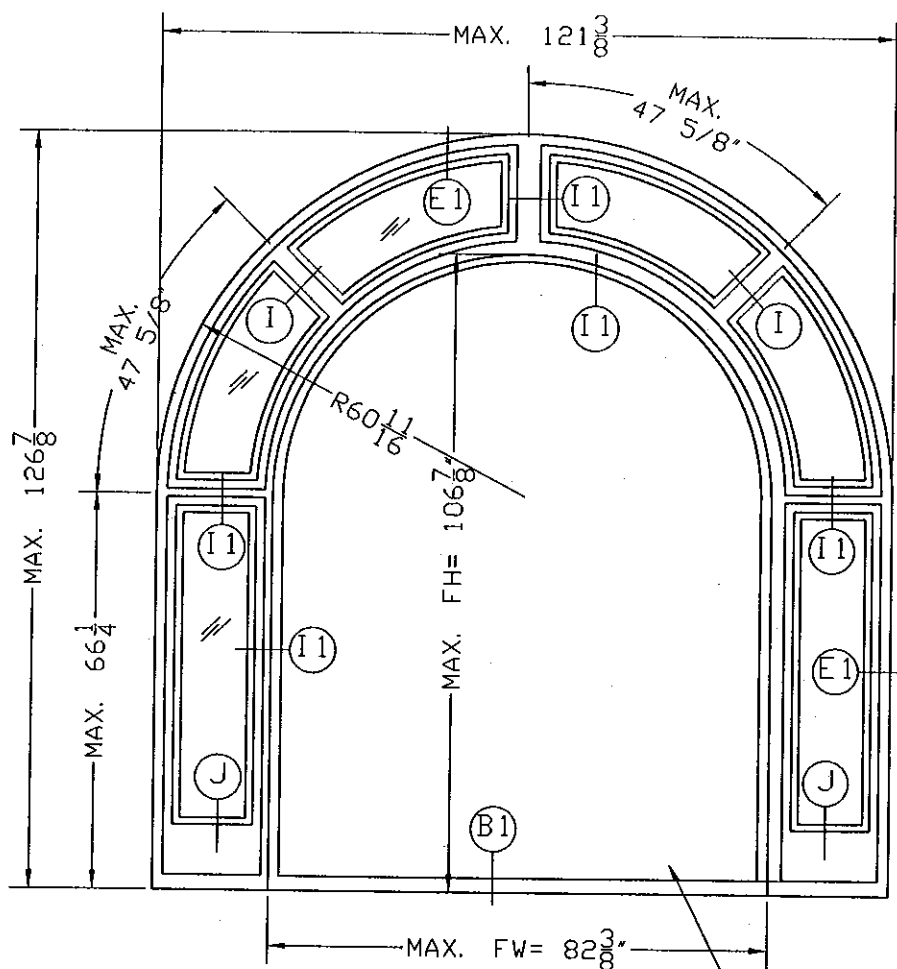
MIAMI-DADE BCCO:

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as complying with the Florida
Building Code
Acceptance No. 12-0607-06
Expiration Date 4/29/2017
By: [Signature]
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
2 OF 12

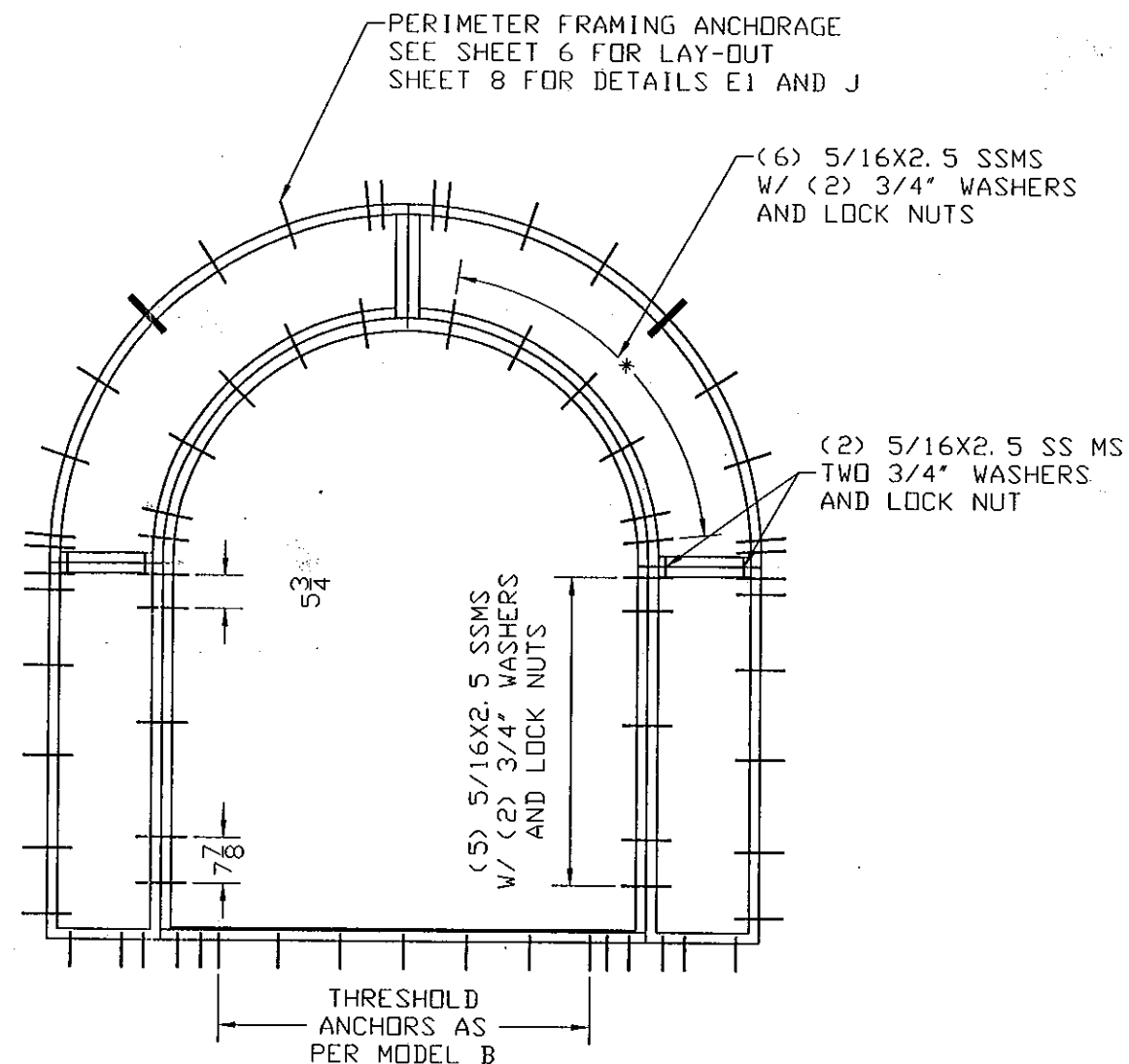
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12-106



TYPICAL ELEVATIONS

MODEL D
DOUBLE ARCH FIXED WINDOW
PD= +75 PSF, -75 PSF - (WATER INFILT. EXCEPTION)
PD= +60 PSF, -75 PSF - (NO WATER INFILTRATION)
SEE SHEET 1 OF 12 FOR WATER INFILTRATION EXCEPTION

SHEET	DETAILS SHEET
6	CON1
7	A, B, B1, C, K
8	E1, I, I1, H, J



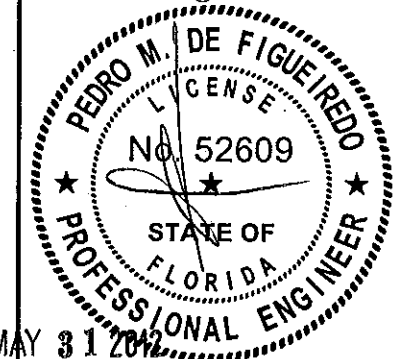
STEEL FRAMING
REINFORCEMENT ANCHORAGE
SEE SHEET 8 DETAIL H FOR DETAILS

MIN. WOOD SPECIFIC GRAVITY = .53

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MIAMI-DADE BCCO:

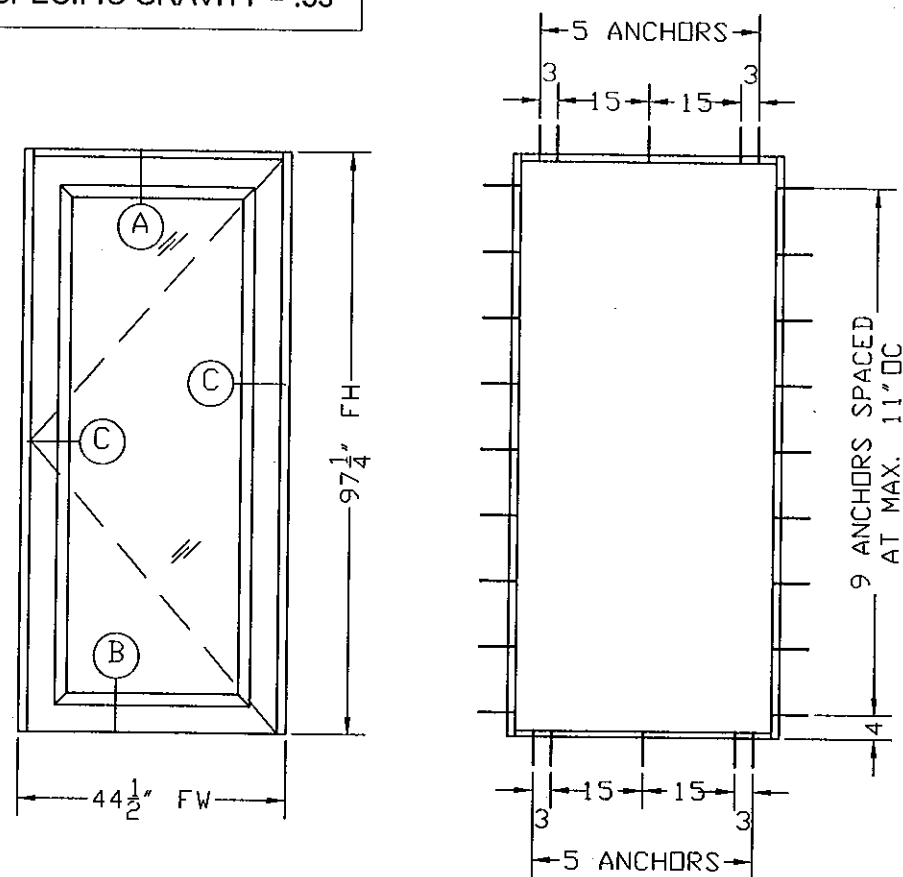
PRODUCT REVISED
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By *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
3 OF 12

DRAWING #:
12-106

MIN. WOOD SPECIFIC GRAVITY = .53



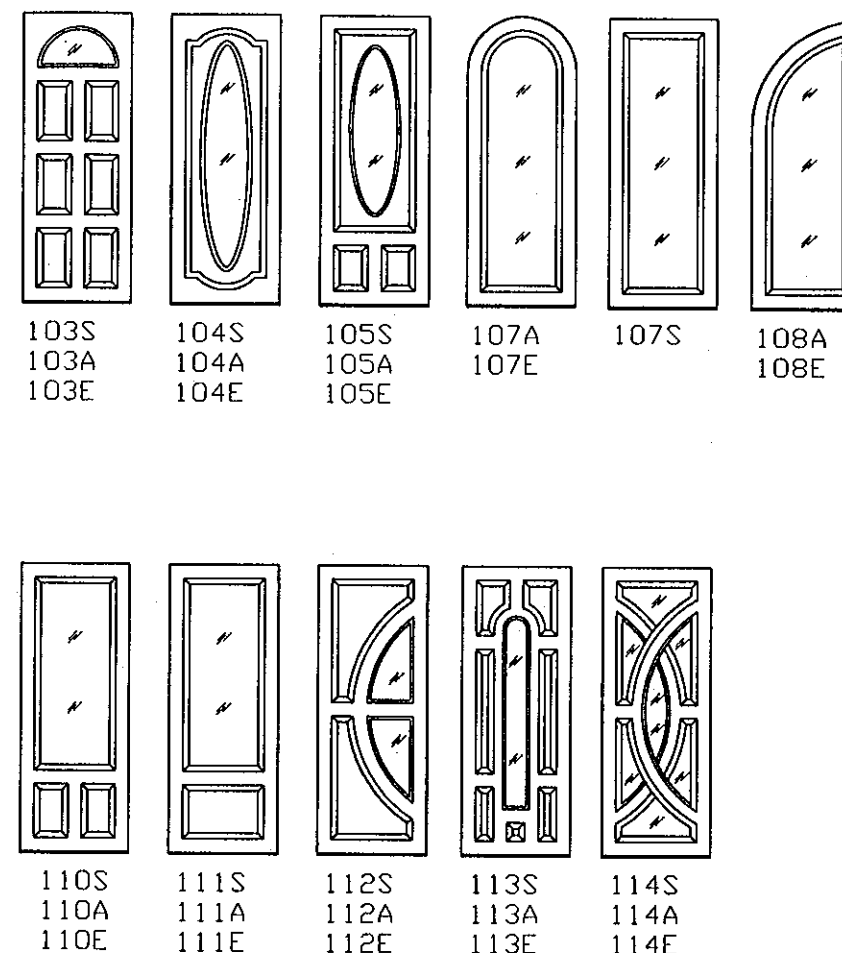
TYPICAL ELEVATIONS

TYPICAL FRAME ANCHORAGE

MODEL C1
SQUARE FIXED WINDOW
PD= +75 PSF, -75 PSF - (WATER INFILT. EXCEPTION)
PD= +60 PSF, -75 PSF - (NO WATER INFILTRATION)
SEE SHEET 1 OF 12 FOR WATER INFILTRATION EXCEPTION

SHEET	DETAILS SHEET
6	CON1
7	A, B, B1, C, K
8	E1, I, I1, H, J

SASH PANEL OPTIONS



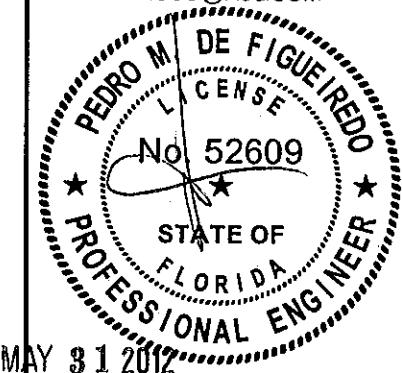
MODEL	ARCH	SQUARE	ELLIPTICAL	DESCRIPTION
103	A	S	E	6 SOLID / 1 GLAZED PANELS
104	A	S	E	1 OVAL GLAZED PANEL
105	A	S	E	2 SOLID / 1 OVAL GLAZED PANEL
107	A	S	E	1 GLAZED PANEL - PAIR/SINGLE
108	A	-	E	1 GLAZED PANEL - PAIR
110	A	S	E	1 GLAZED / 2 SOLID PANEL
111	A	S	E	1 GLAZED / 1 SOLID PANEL
112	A	S	E	GLAZED/SOLID CUSTOM DESIGN
113	A	S	E	GLAZED/SOLID CUSTOM DESIGN
114	A	S	E	GLAZED/SOLID CUSTOM DESIGN

MANUFACTURER:
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MILLWORK LLC**
12920 SW 120 STREET
MIAMI- FLORIDA- 33186
TEL.: (305) 255-7783
FAX: (305) 255-6613
WWW.DISTINCTIVEDOORS.COM

PRODUCT:

FIXED WINDOW
COMBO OF GLASS / WOOD PANEL
OR GLASS ONLY
LARGE & SMALL MISSILE
IMPACT RATED

ENGINEERING:
ENGCO INC. CA 8116
5595 ORANGE DR. 201
DAVIE, FL. 33314
Tel.: (954) 585-0304
ENGCO@AOL.COM



MAY 31 2012

Engineer Seal
Pedro De Figueiredo - PE 52609

MIAMI-DADE BCCO:

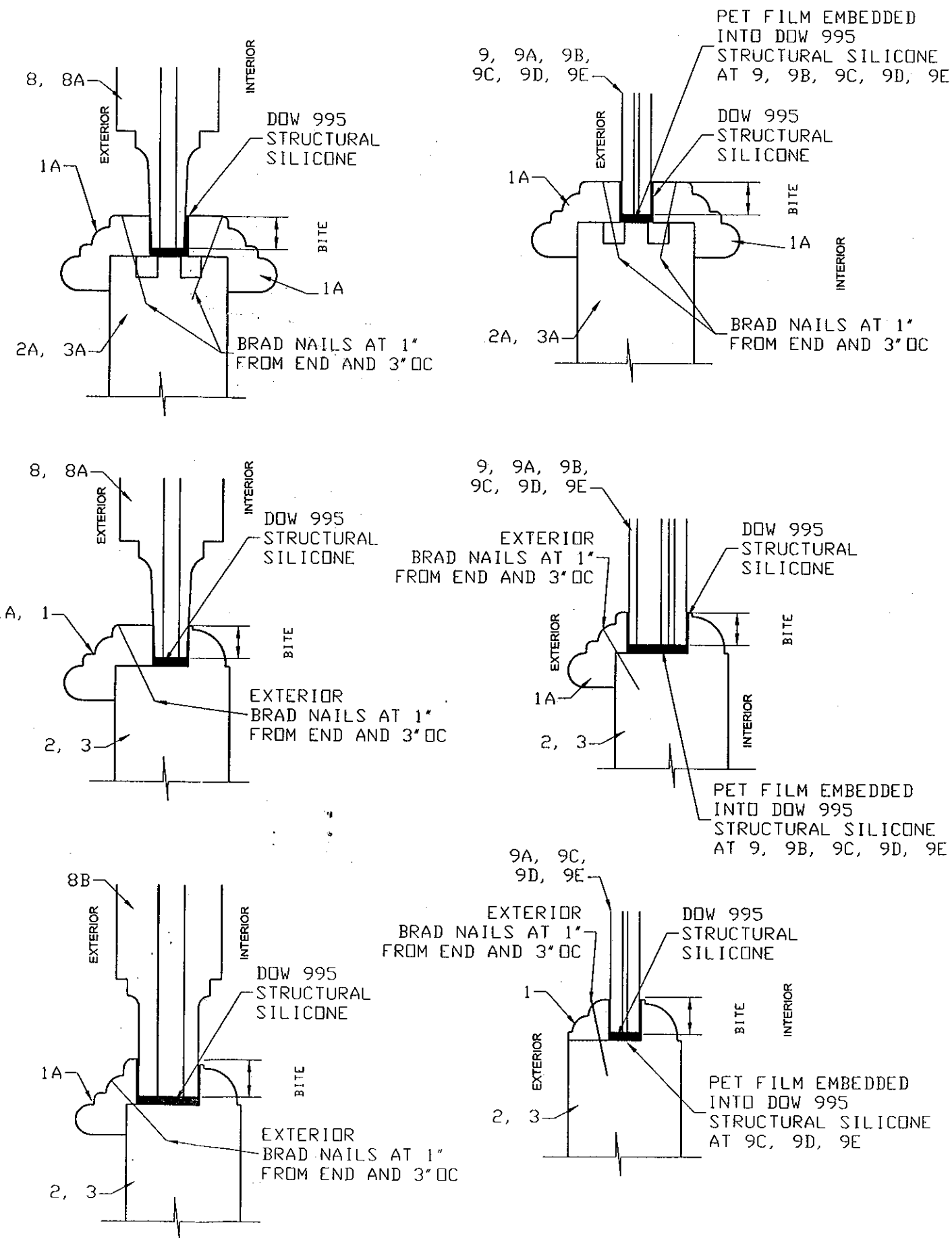
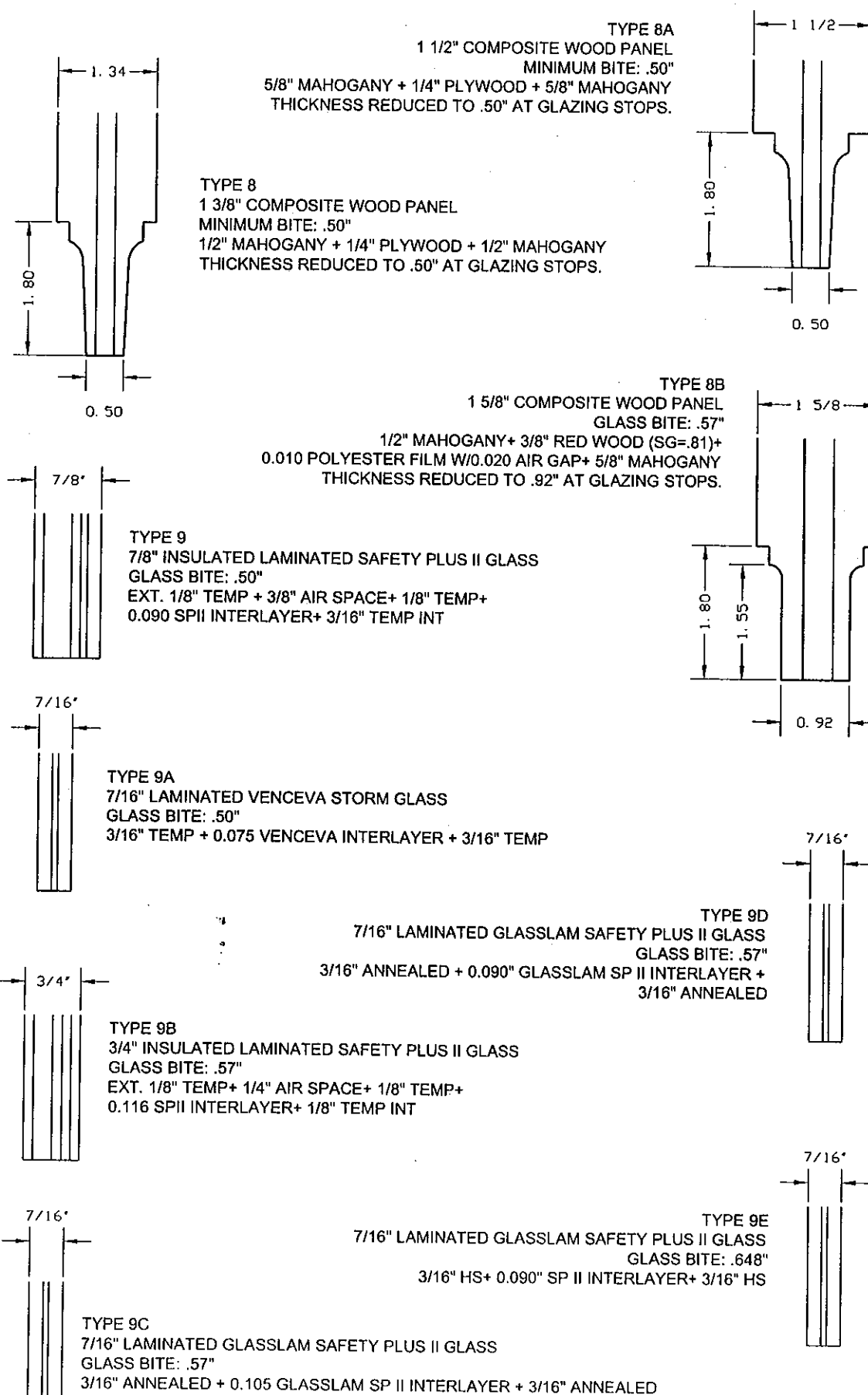
PRODUCT REVISED
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Expiration Date 11/29/2017
By: *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
4 OF 12

DRAWING #:
12-106

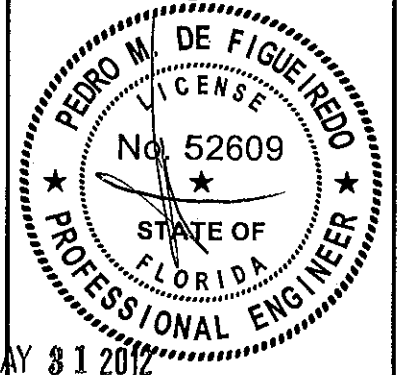
GLAZING OPTIONS



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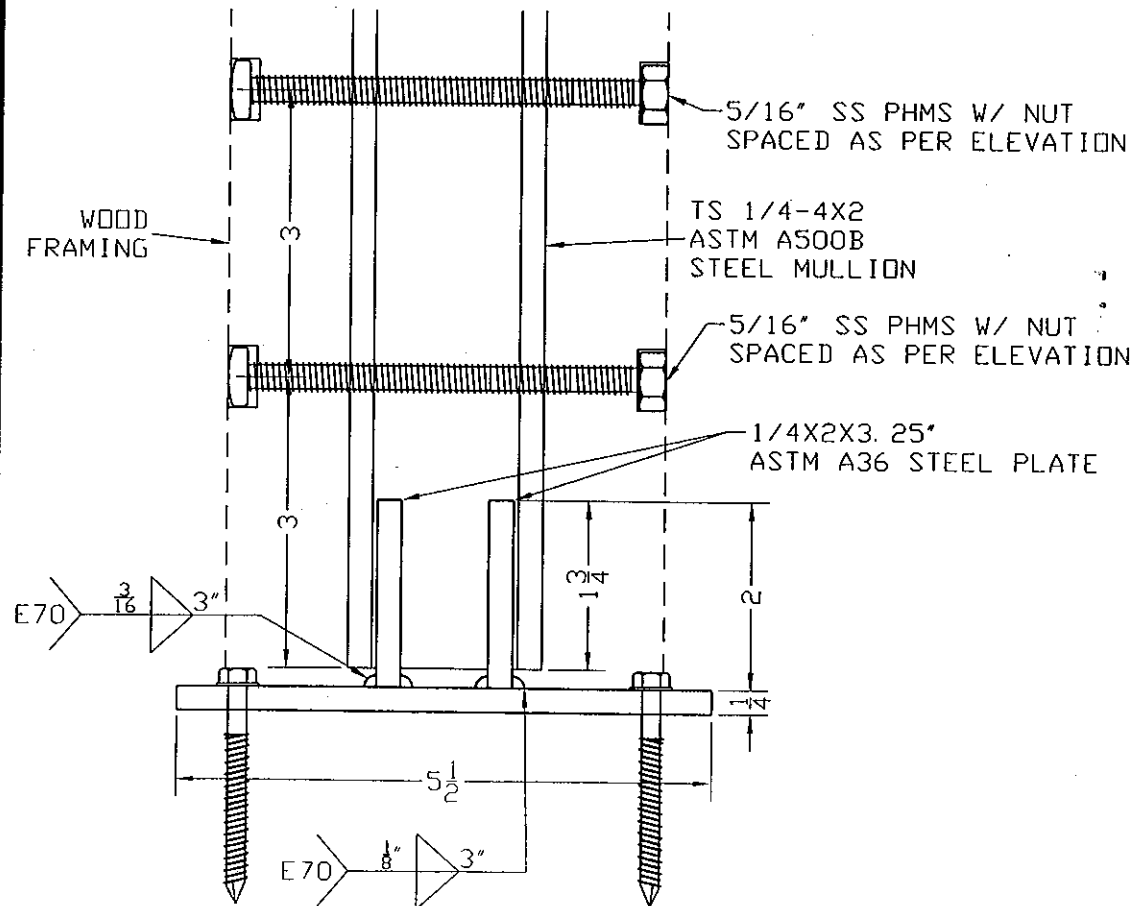
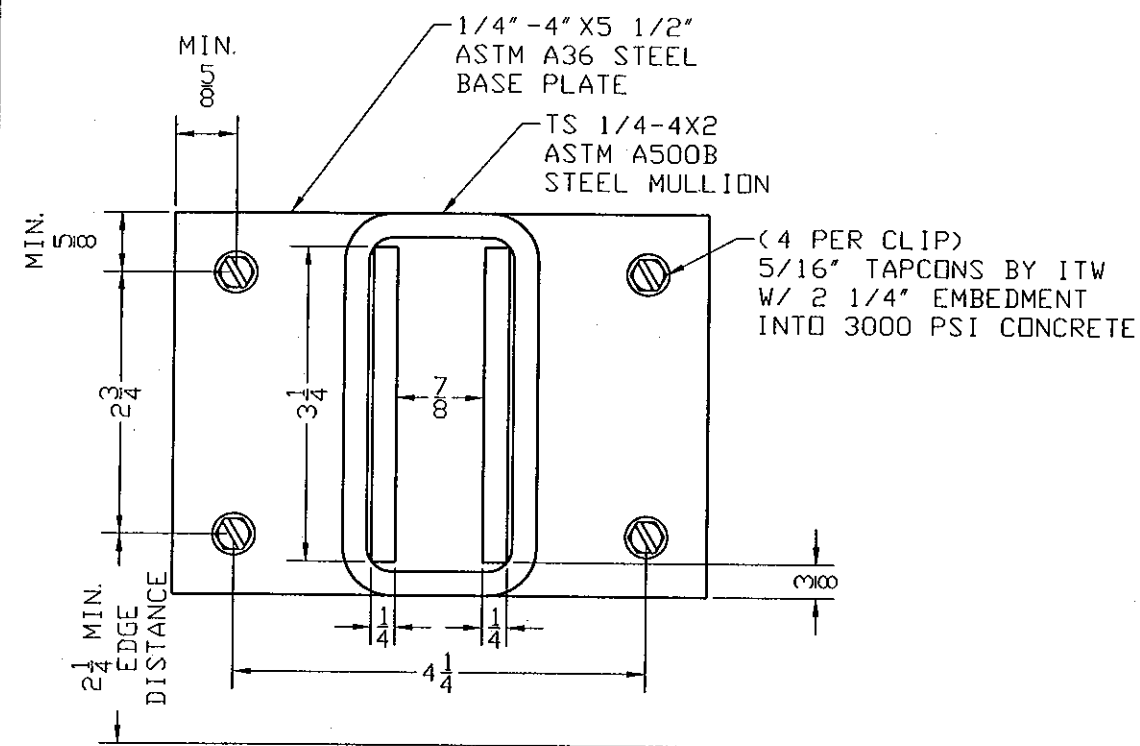
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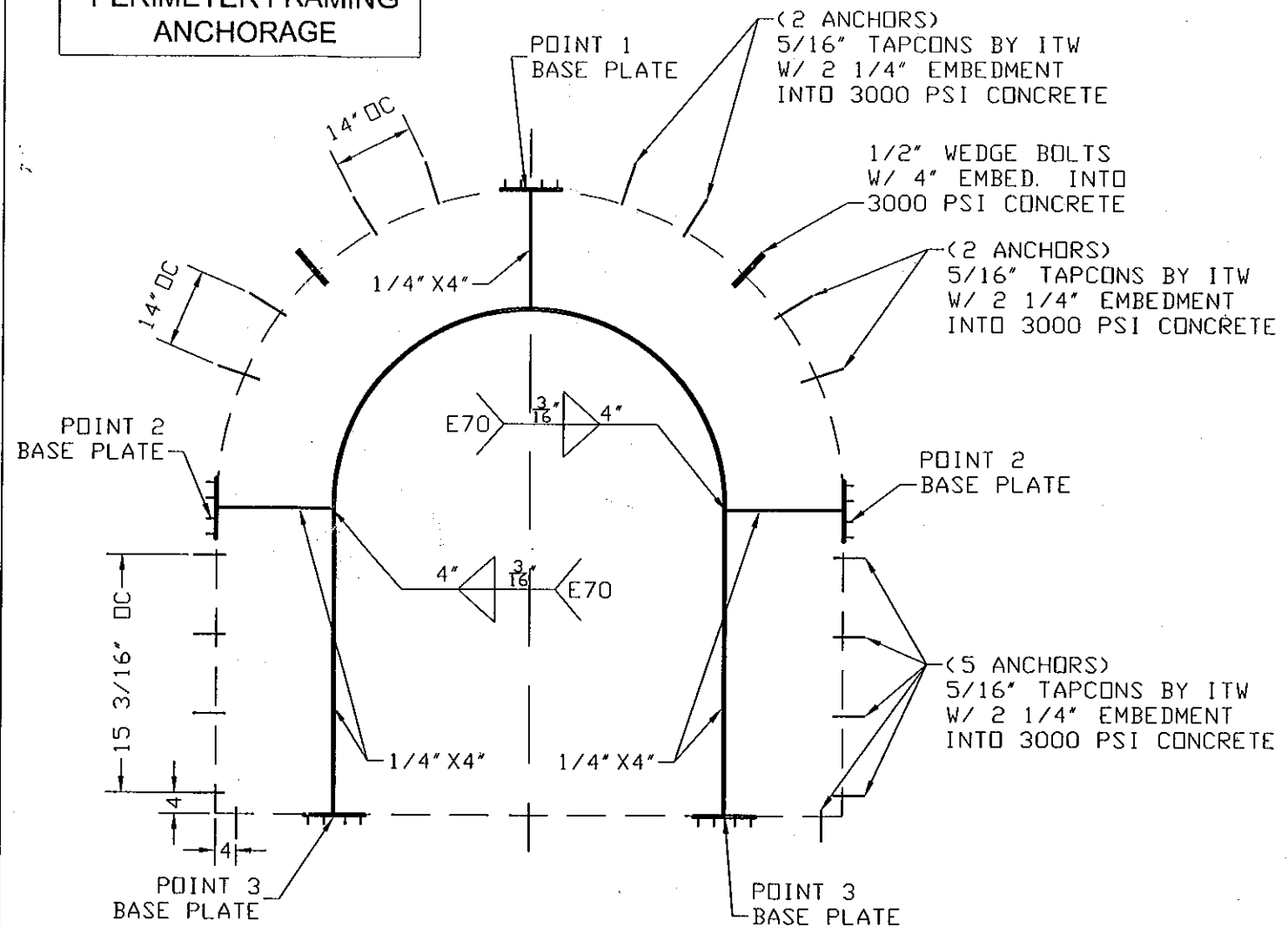
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SCALE: NA
DESIGN BY: PPMF

SHEET
5 OF 12
DRAWING #:
12-106

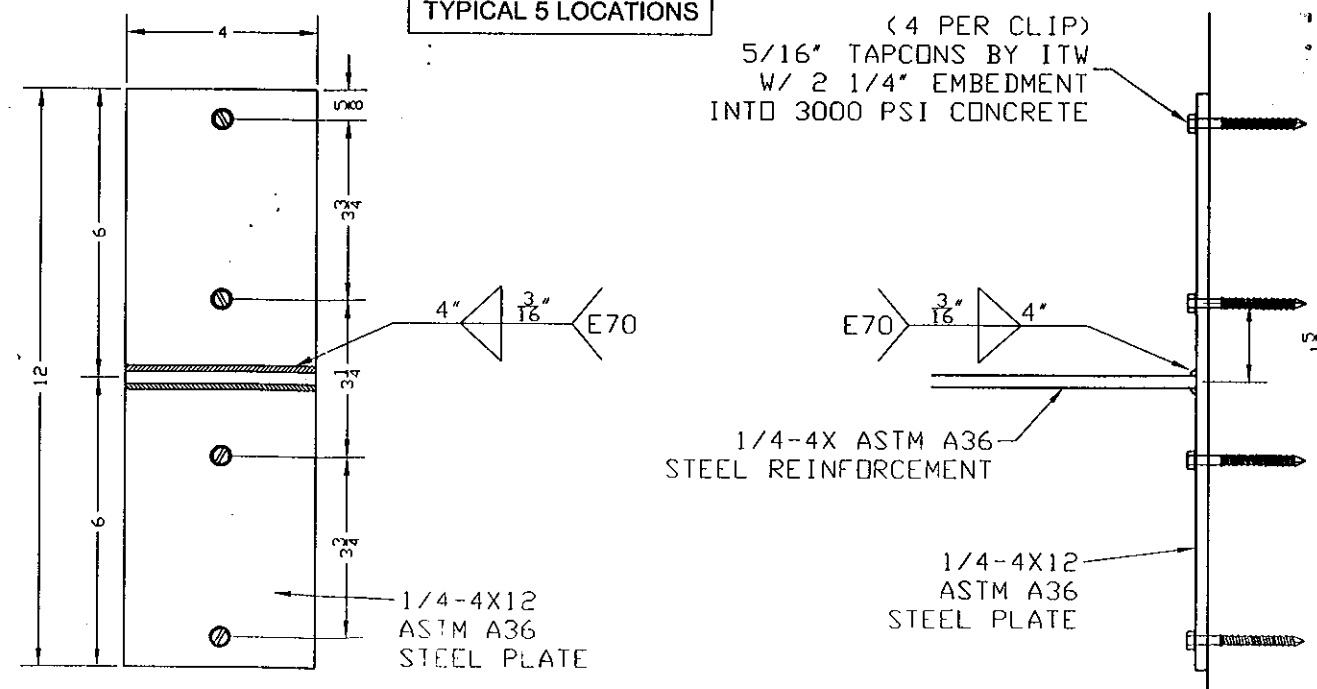
MODEL E 4 LOCATIONS-CON 1 MULLION CONNECTION



MODEL D PERIMETER FRAMING ANCHORAGE



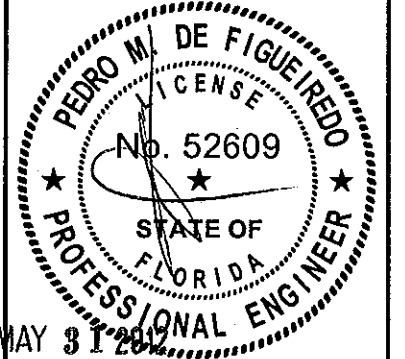
STEEL BASE PLATE TYPICAL 5 LOCATIONS



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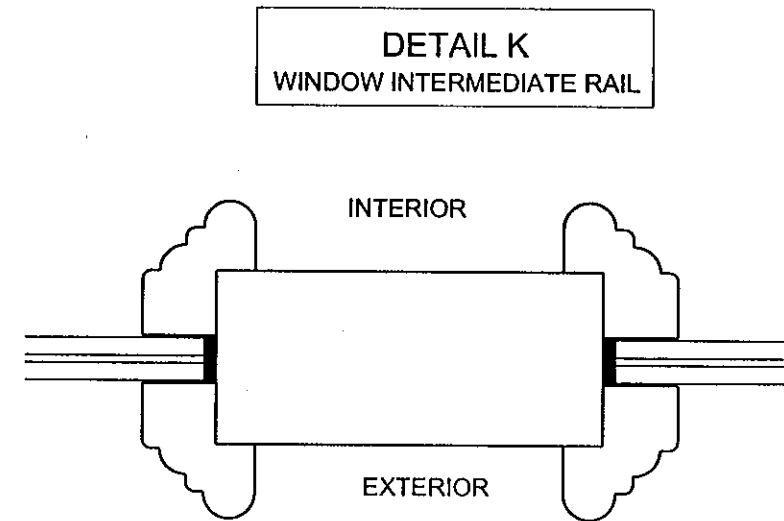
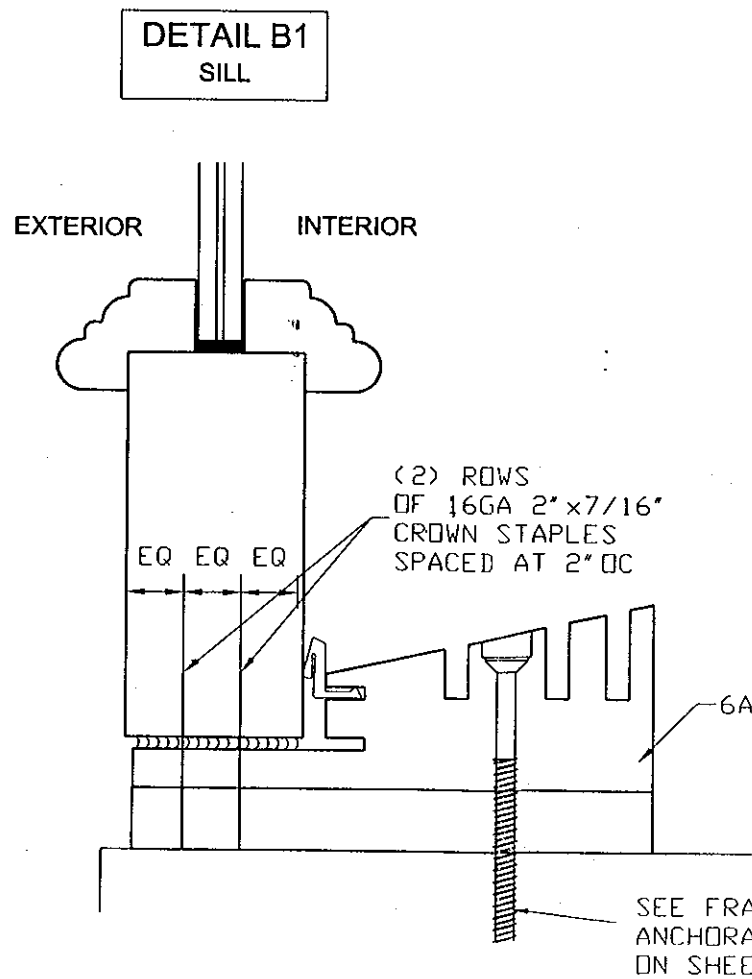
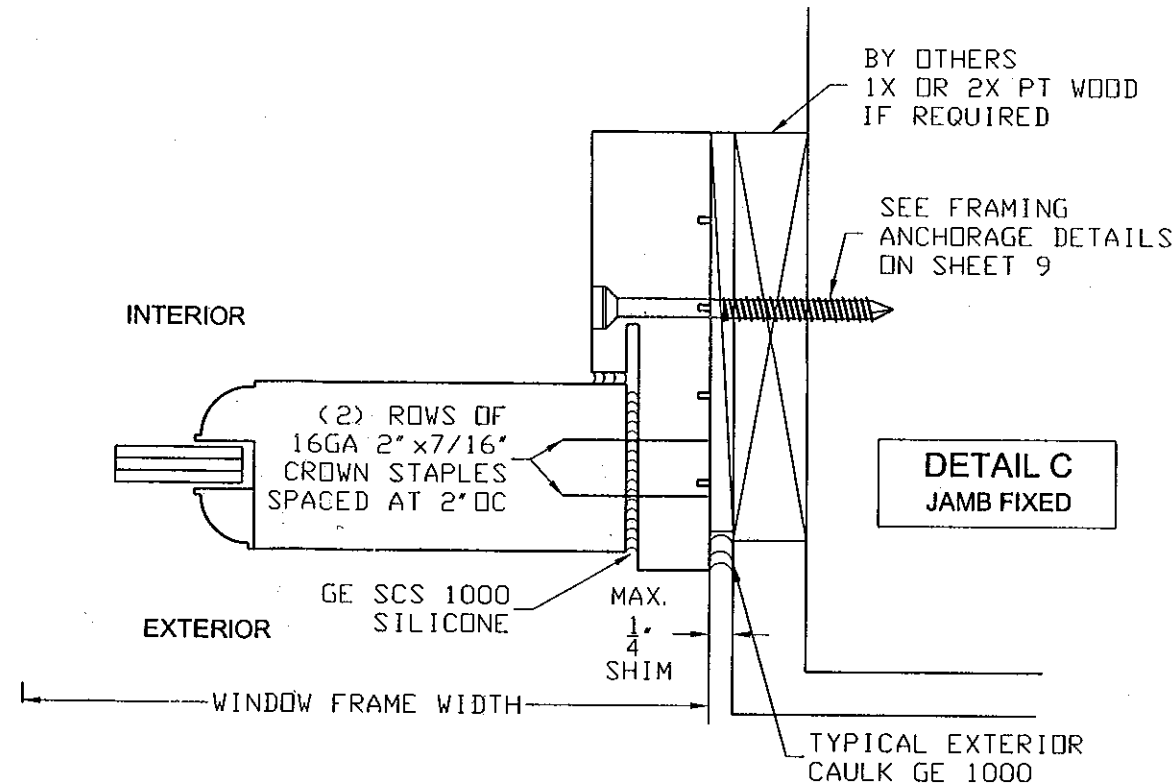
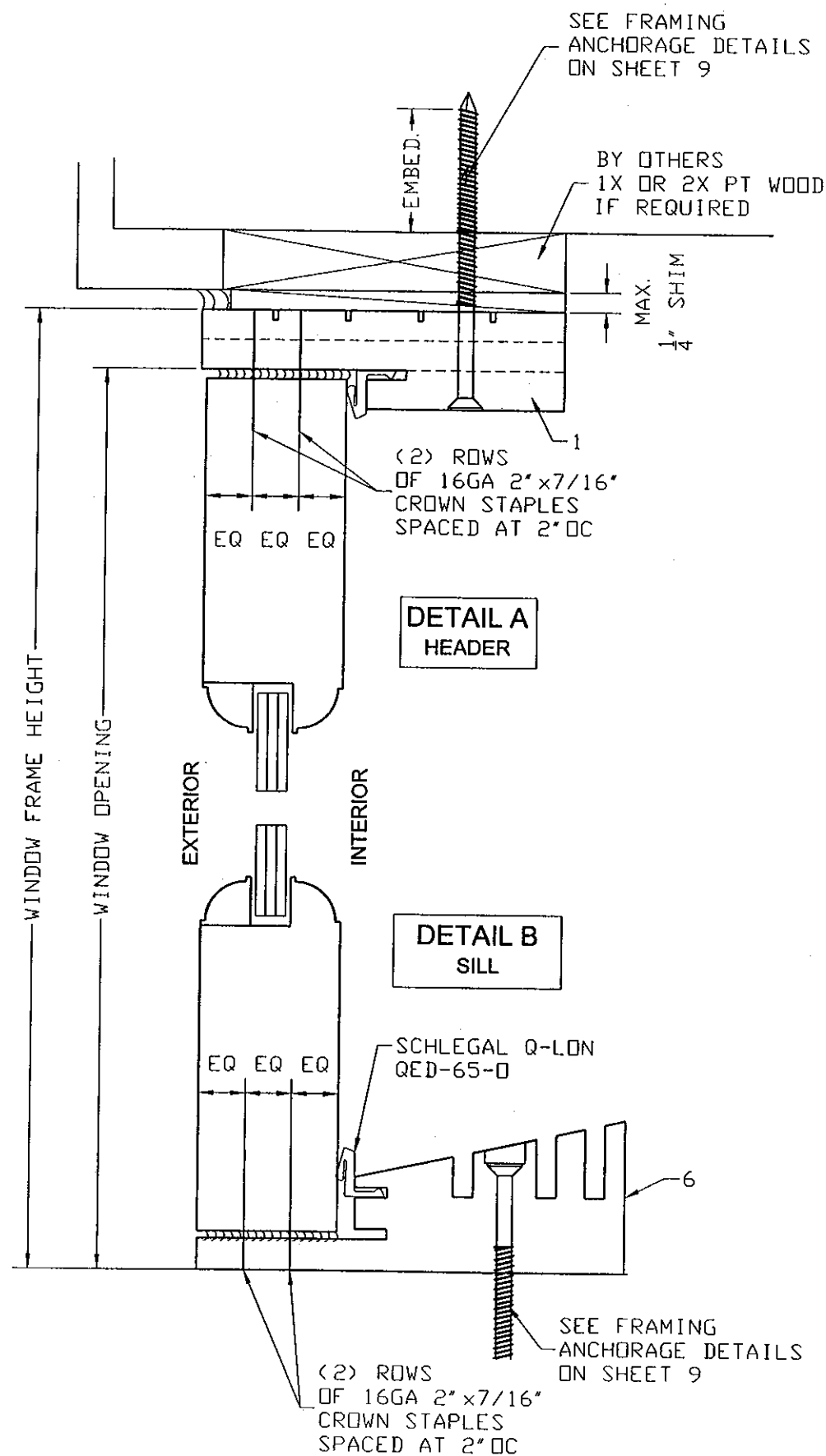
MIAMI-DADE BCCO:

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 12-0607.06
Expiration Date 11/29/2017
By *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
6 OF 12

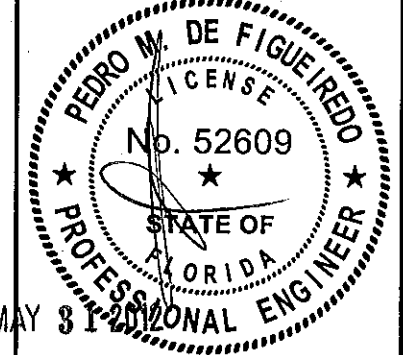
DRAWING #:
12-106



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ALL AMERICAN MILLWORK LLC
12920 SW 120 STREET
MIAMI- FLORIDA- 33186
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FAX: (305) 255-6613
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PRODUCT:
FIXED WINDOW
COMBO OF GLASS / WOOD PANEL
OR GLASS ONLY
LARGE & SMALL MISSILE
IMPACT RATED

ENGINEERING:
ENGCO INC. CA 8116
5595 ORANGE DR. 201
DAVIE, FL. 33314
Tel.: (954) 585-0304
ENGCO@AOL.COM



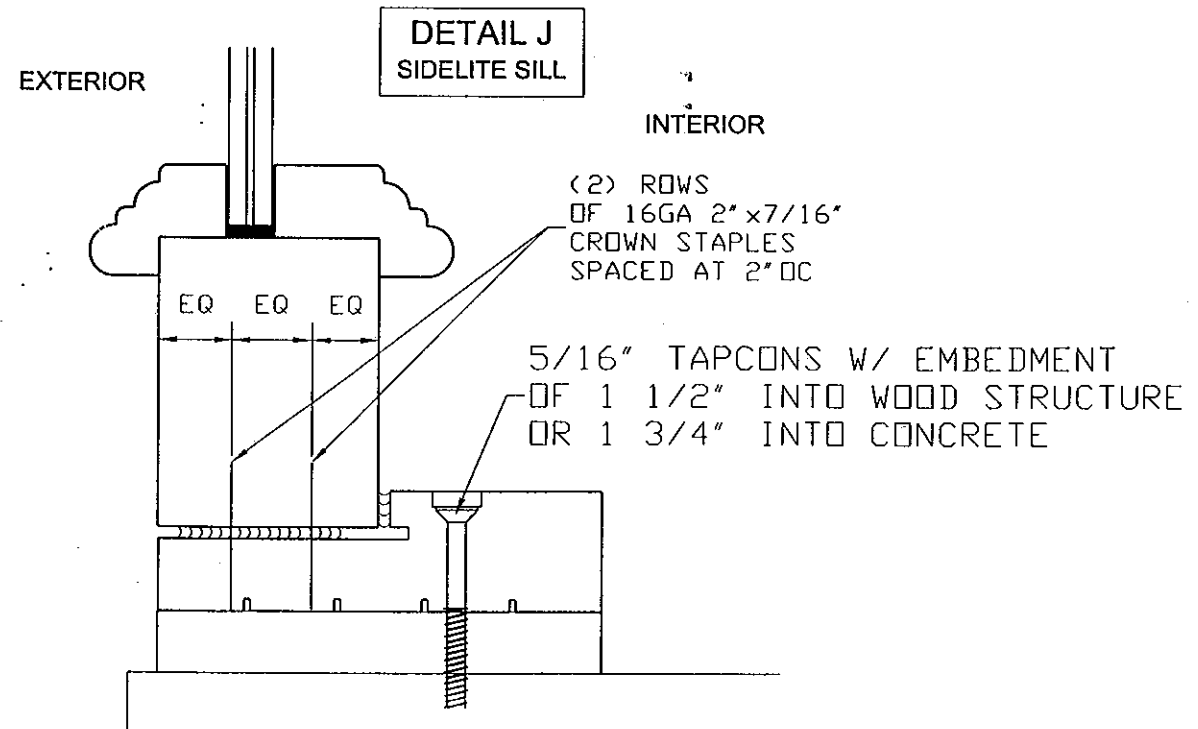
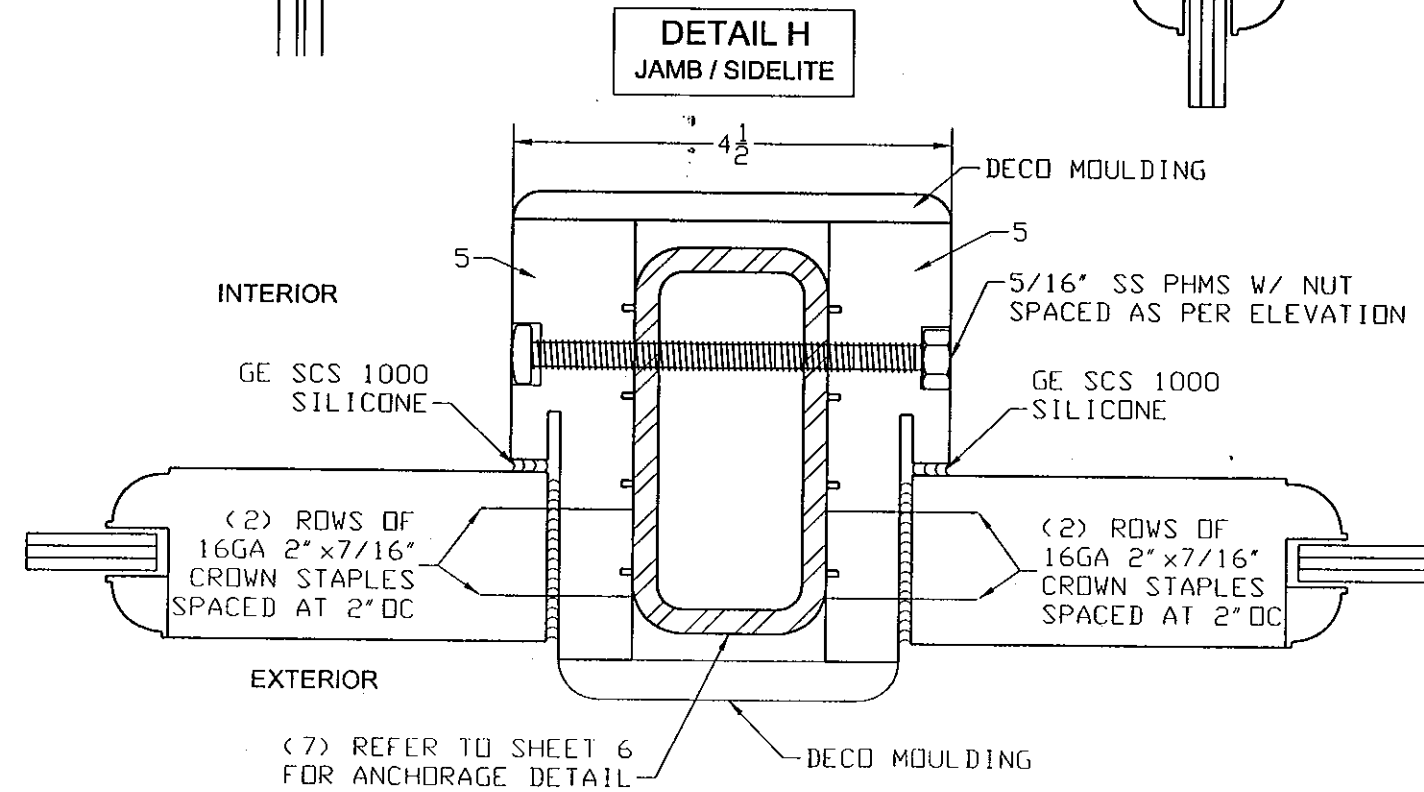
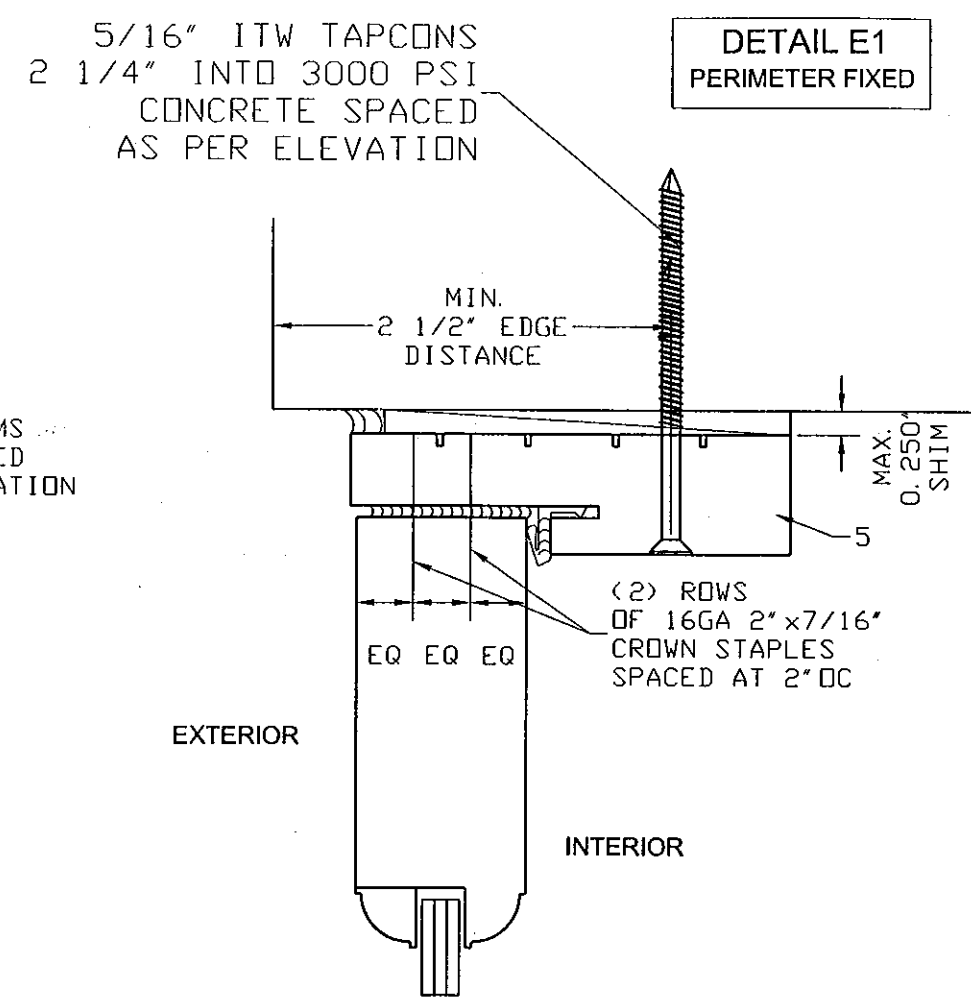
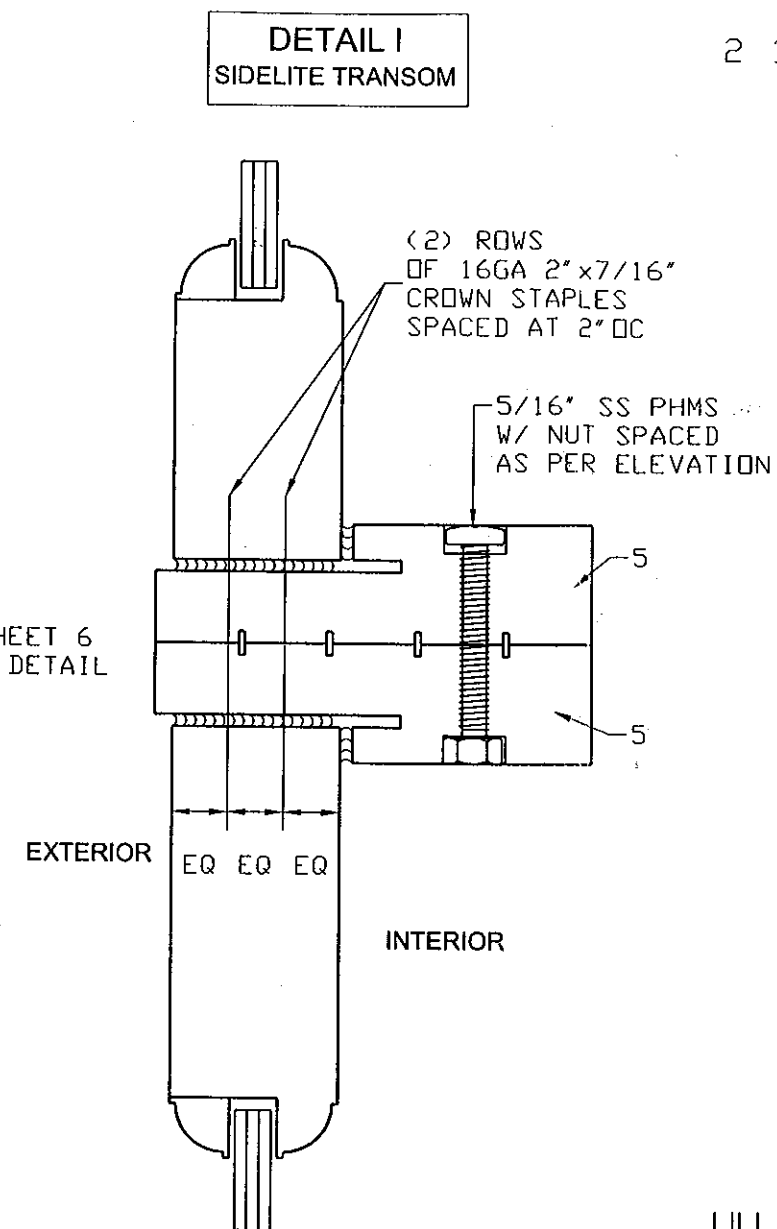
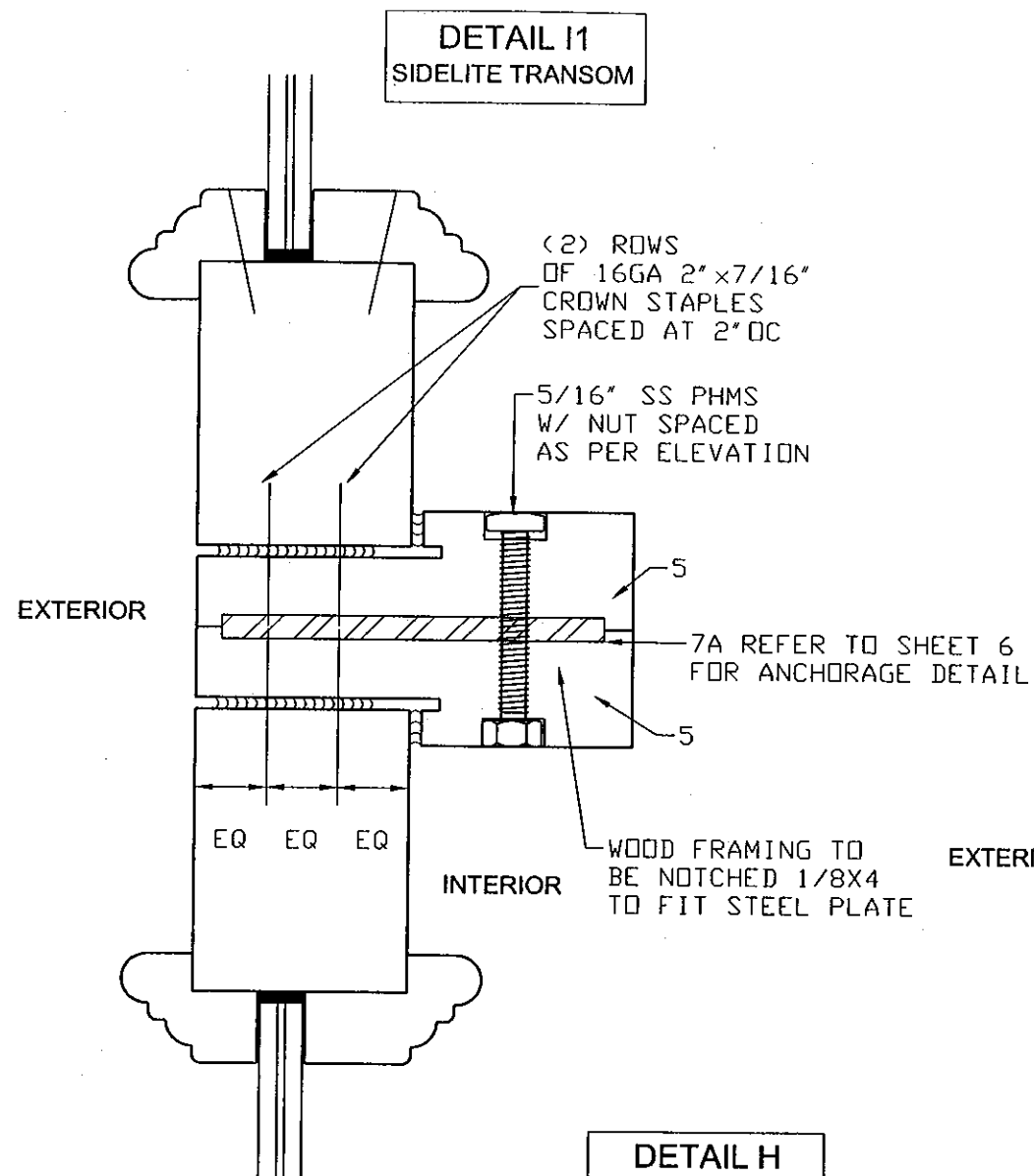
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Pedro De Figueiredo - PE 52609

MIAMI-DADE BCCO:

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Building Code
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Expiration Date 11/29/2017
By *[Signature]*
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DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

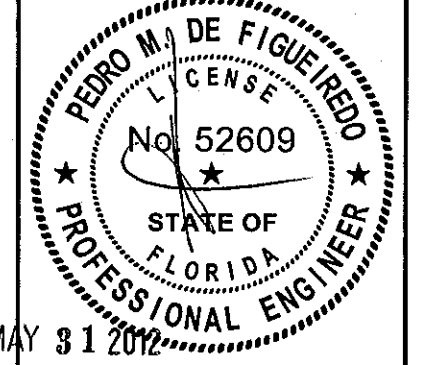
SHEET 7 OF 12	DRAWING #: 12-106
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MIAMI-DADE BCCO:

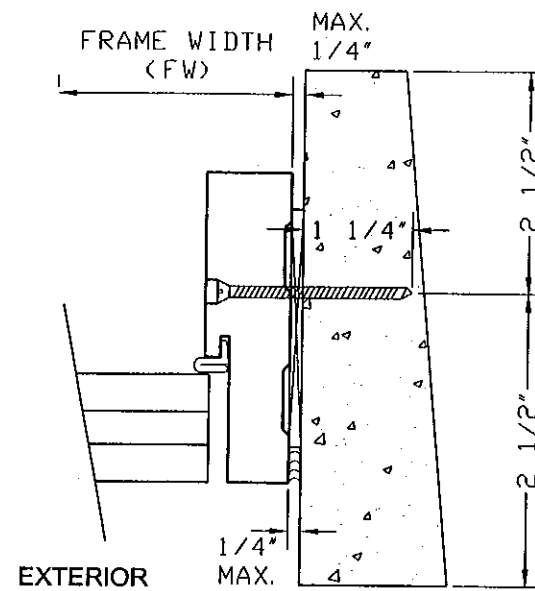
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 12-0607-06
Expiration Date 11/29/2017
By *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

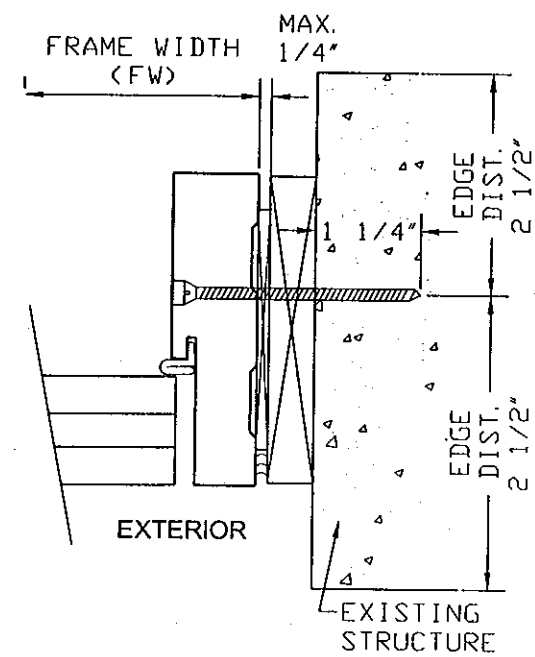
SHEET
8 OF 12

DRAWING #:
12-106

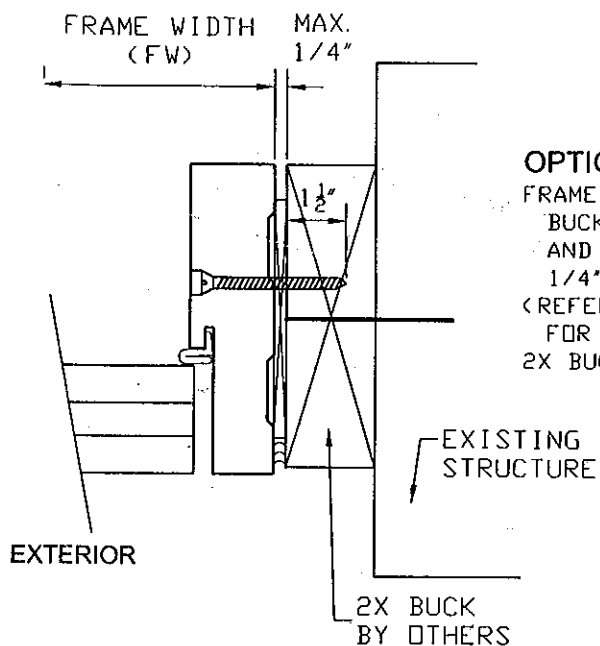
FRAMING ANCHORAGE DETAILS



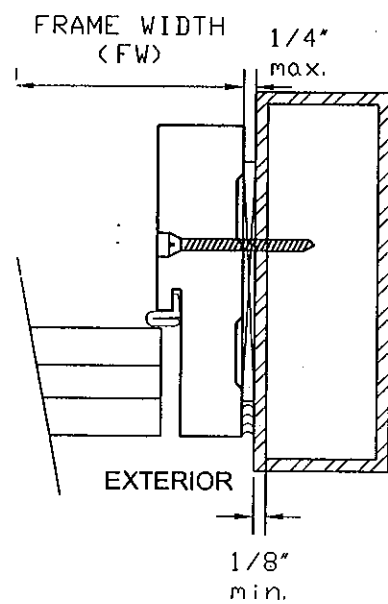
OPTION 1
FRAME MOUNTED DIRECTLY INTO SUBSTRATE WITH MAXIMUM 1/4" SHIM AND 1/4" TAPCONS BY ITW BUILDDEX WITH 1 1/4" MIN. EMBEDMENT INTO MASONRY (JAMBS) OR INTO 3000 PSI CONCRETE (REFER TO ELEVATIONS ON SHEETS 2 THROUGH 6 FOR ANCHORS QTY. AND LAY-OUT)



OPTION 2
FRAME MOUNTED WITH MAXIMUM 1/4" SHIM AND MAXIMUM 1X PT CONTINUOUS WOOD SPACER SECURED BY 1/4" TAPCONS BY ITW BUILDDEX WITH 1 1/4" MIN. EMBEDMENT INTO MASONRY (JAMBS) OR INTO 3000 PSI CONCRETE. FOR INSTALLATION INTO METAL STRUCTURES USE 1/4-20 HWH GRADE 5 SDS (REFER TO ELEVATIONS ON SHEETS 2 THROUGH 6 FOR ANCHORS QTY. AND LAY-OUT) 1X BUCK TO BE PROPERLY DESIGNED BY OTHERS.



OPTION 3
FRAME MOUNTED DIRECTLY INTO 2X PT WOOD BUCK (SG=0.55) WITH MAXIMUM 1/4" SHIM AND SECURED BY #14 SS WOOD SCREWS OR 1/4" TAPCONS WITH 1 1/2" MIN. EMBEDMENT. (REFER TO ELEVATIONS ON SHEETS 2 THROUGH 6 FOR ANCHORS QTY. AND LAY-OUT) 2X BUCK TO BE PROPERLY DESIGNED BY OTHERS.

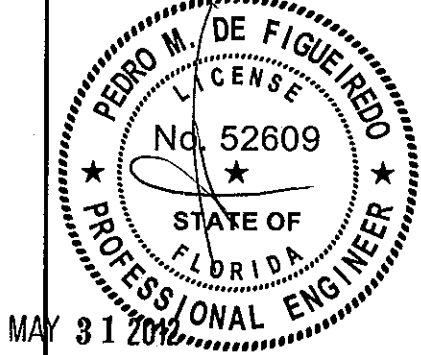


OPTION 4
FRAME MOUNTED DIRECTLY INTO METAL STRUCTURES WITH MAXIMUM 1/4" SHIM 1/4"-20 HWH GRADE 5 SDS INTO MIN. 1/8" A36 STEEL OR 6063-T6 ALUMINUM. (REFER TO ELEVATIONS ON SHEETS 2 THROUGH 6 FOR ANCHORS QTY. AND LAY-OUT)

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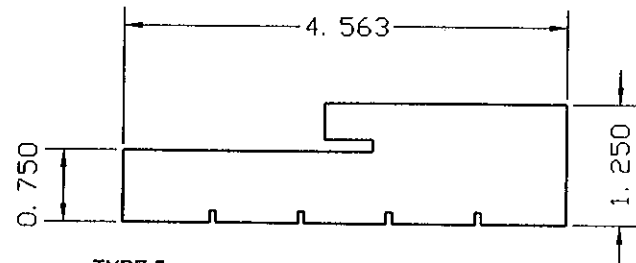
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Pedro De Figueiredo - PE 52609

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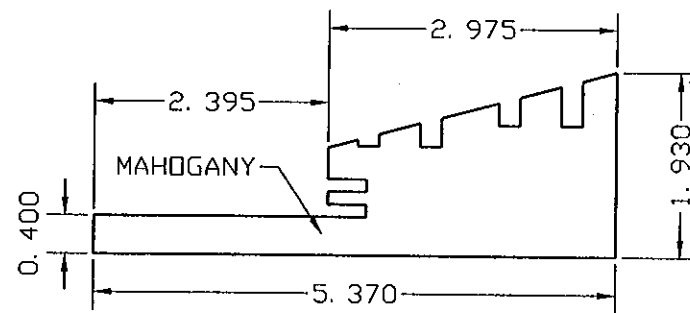
DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

SHEET
9 OF 12
DRAWING #:
12-106

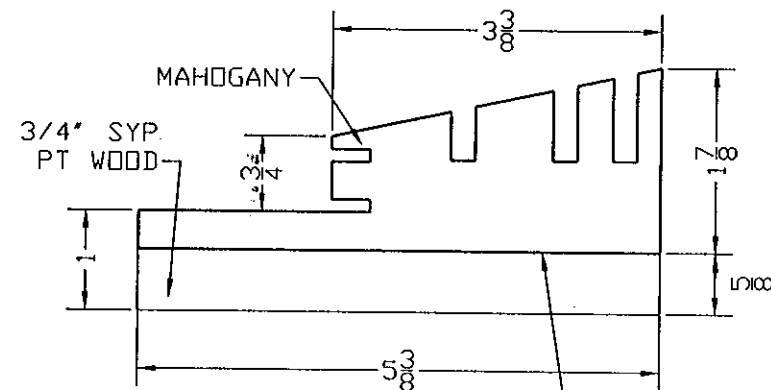
FRAMING COMPONENTS



TYPE 5
WINDOW HEADER AND JAMBS
WINDOW HEADER, JAMBS AND SILL
LAMINATED OR SOLID WOOD

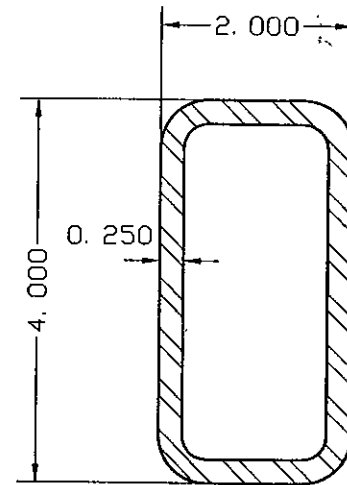


TYPE 6 - WINDOW THRESHOLD
LAMINATED OR SOLID WOOD

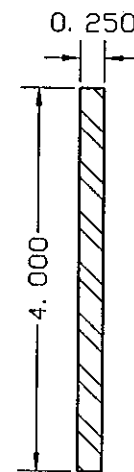


TYPE 6A - WINDOW THRESHOLD
LAMINATED OR SOLID WOOD

TWO PIECE GLUED
USING TITEBOND II
PREMIUM WOOD GLUE

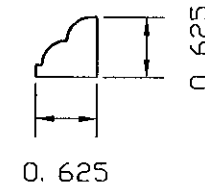


TYPE 7
STEEL MULLION
ASTM A500-8

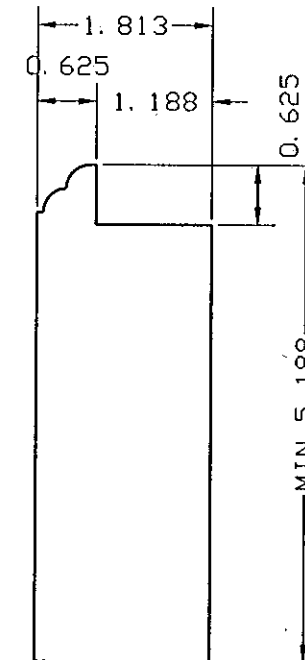


TYPE 7A
STEEL REINFORCEMENT
ASTM A36

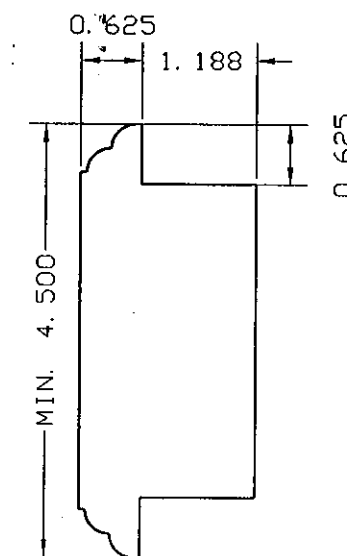
SASH COMPONENTS



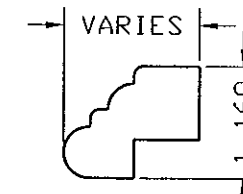
TYPE 1 - GLAZING STOP
LAMINATED OR SOLID WOOD



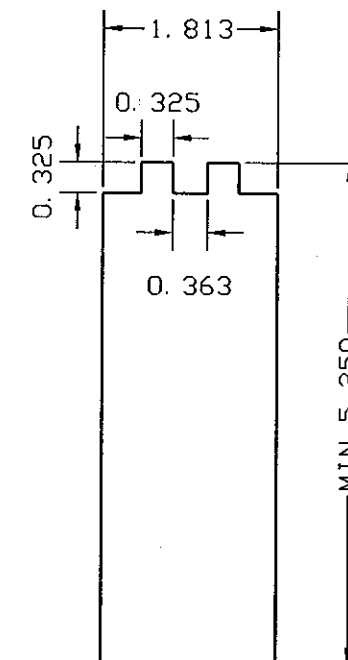
TYPE 2 - RAIL/STILE
LAMINATED OR SOLID WOOD



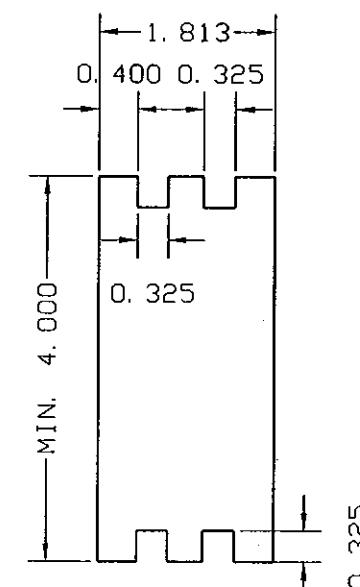
TYPE 3 - INTERMEDIATE RAIL
HORIZONTAL / VERTICAL
LAMINATED OR SOLID WOOD



TYPE 1A - GLAZING STOP
LAMINATED OR SOLID WOOD



TYPE 2A - RAIL/STILE
LAMINATED OR SOLID WOOD



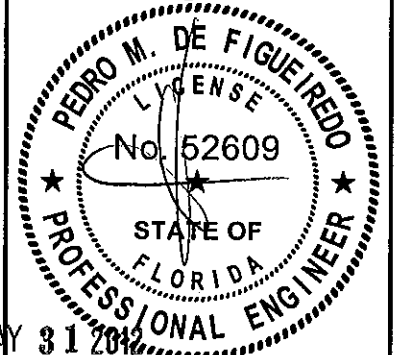
TYPE 3A - INTERMEDIATE RAIL
HORIZONTAL / VERTICAL
LAMINATED OR SOLID WOOD

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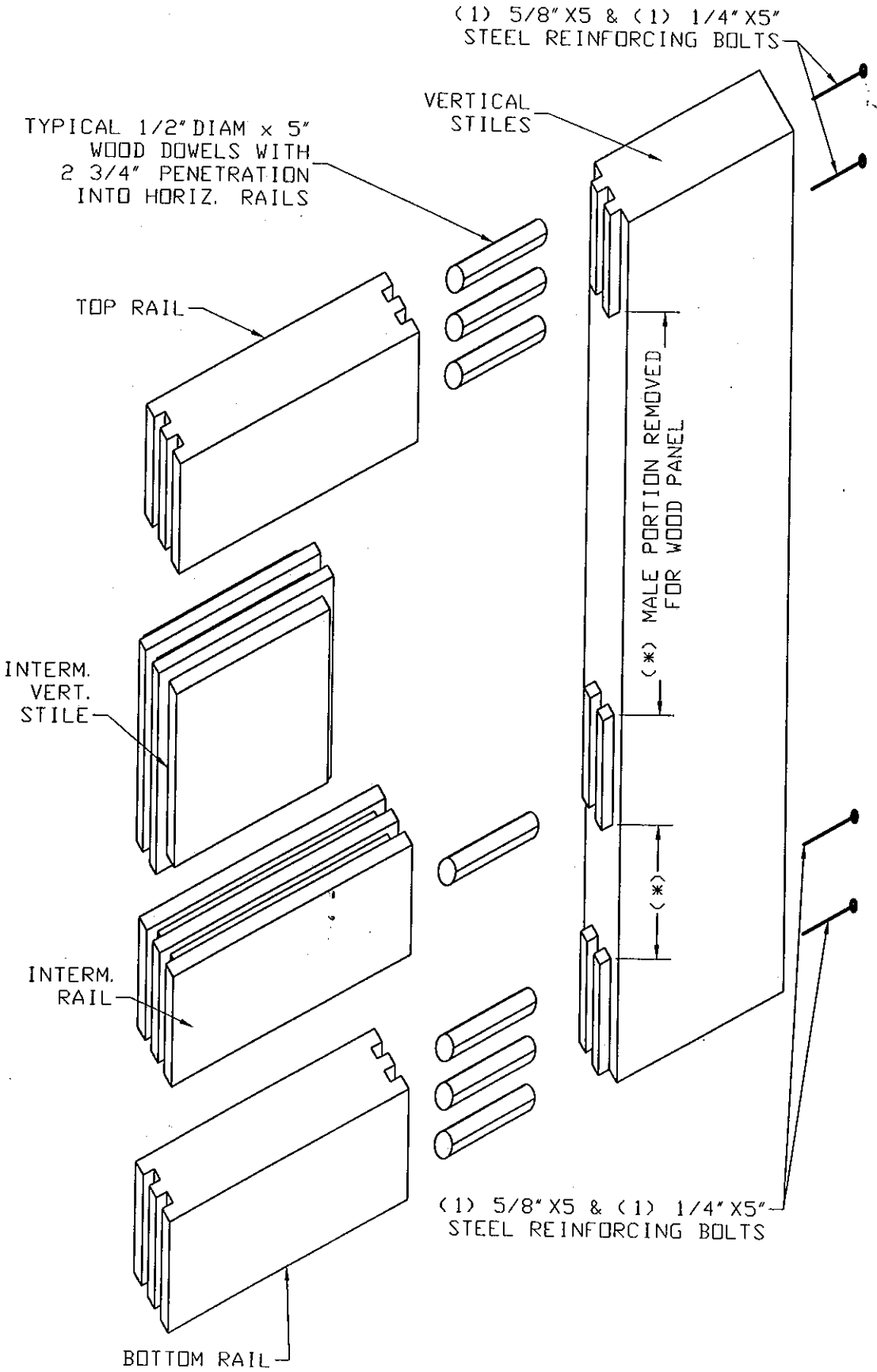
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Acceptance No. 12-0607-06
Expiration Date 11/29/2017
By *[Signature]*
Miami Dade Product Control

DATE: 05/29/2012
SCALE: NA
DESIGN BY: PPMF

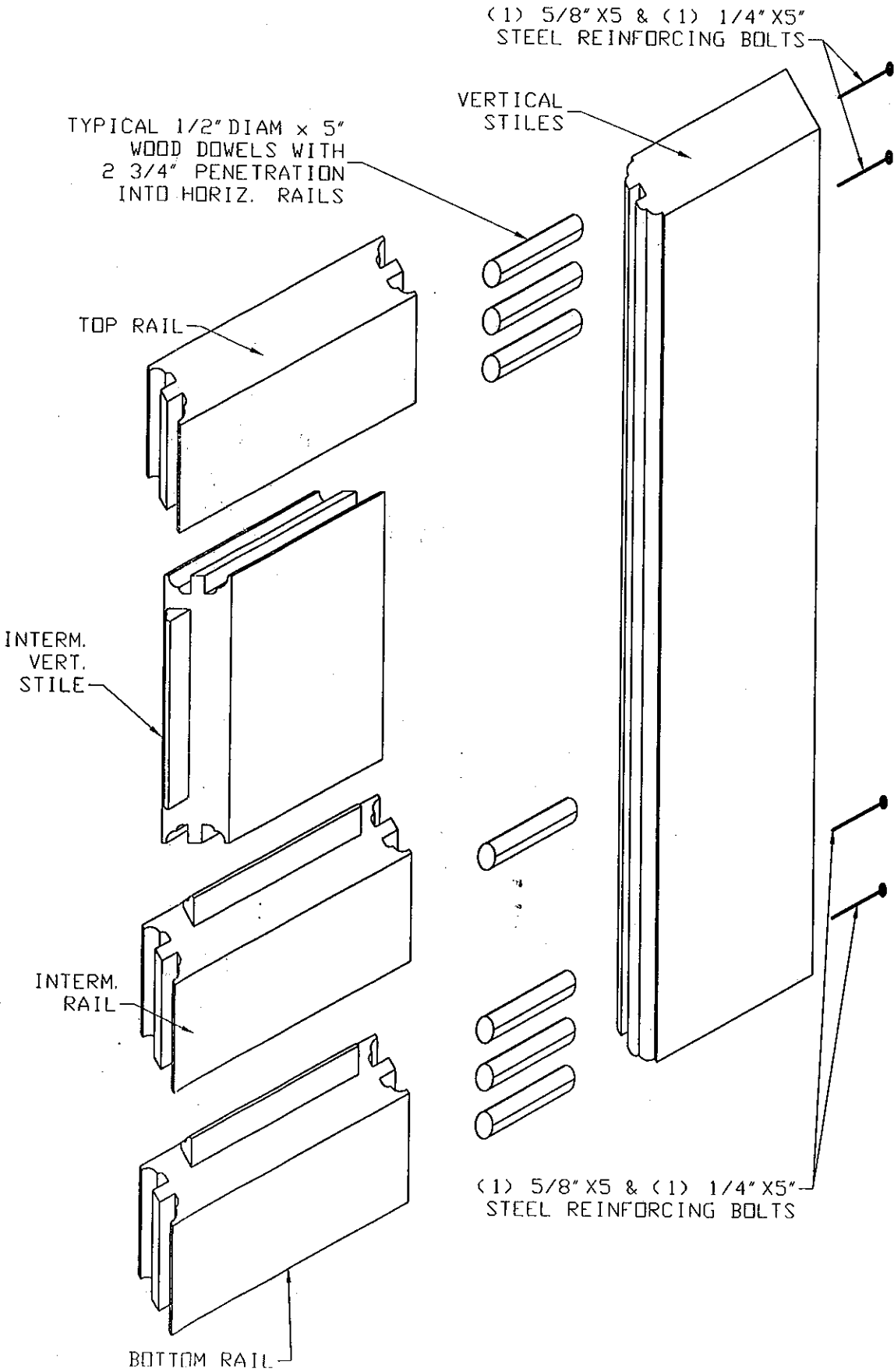
SHEET
10 OF 12

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12-106

SASH 2A/3A ASSEMBLY



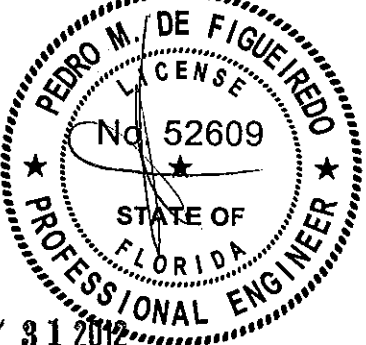
SASH 2/3 ASSEMBLY



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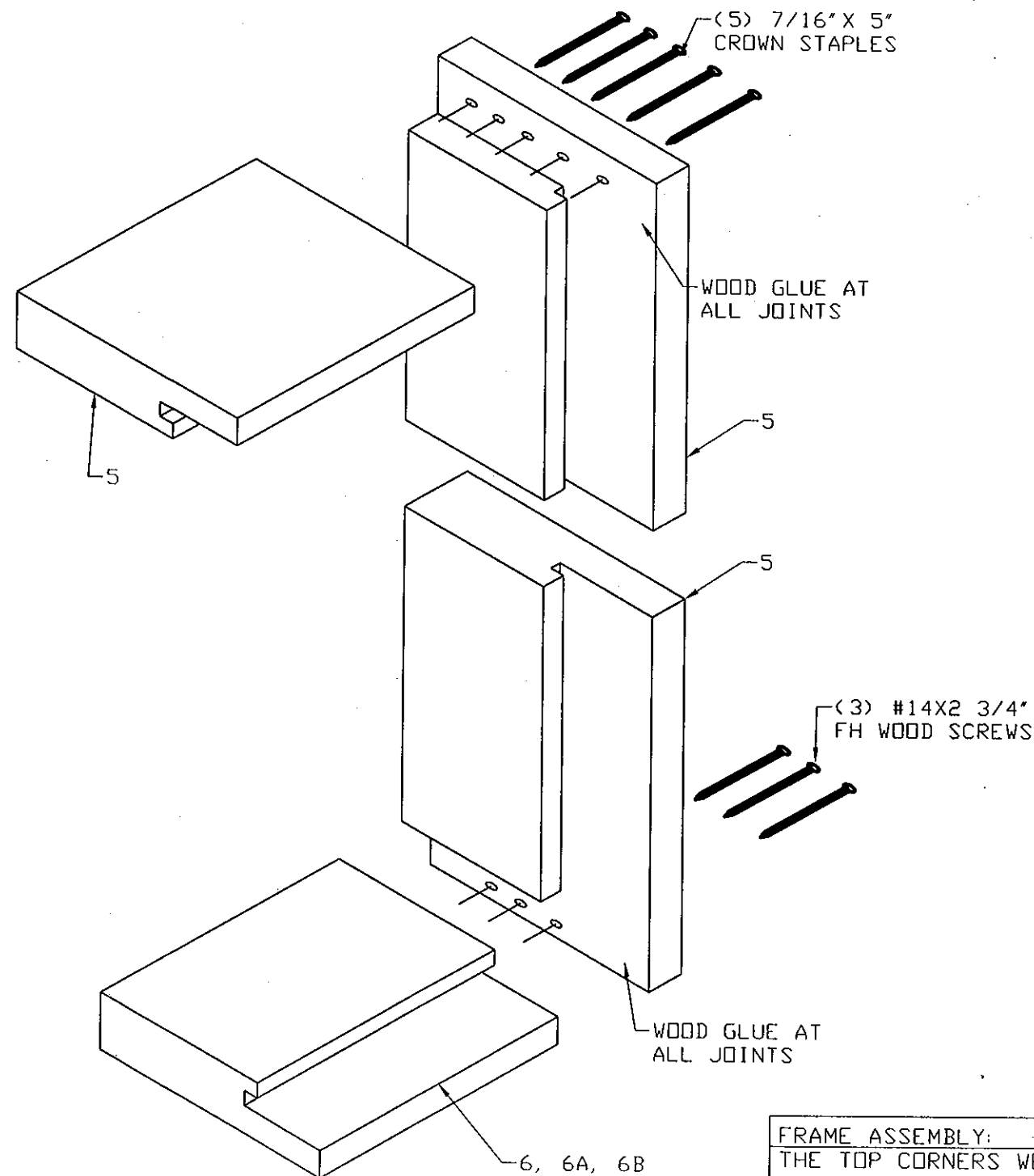
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SHEET 11 OF 12	DRAWING #: 12-106
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TYPICAL CORNER FRAMING CONSTRUCTION



FRAME ASSEMBLY:
THE TOP CORNERS WERE RABBETED (1/2\"/>

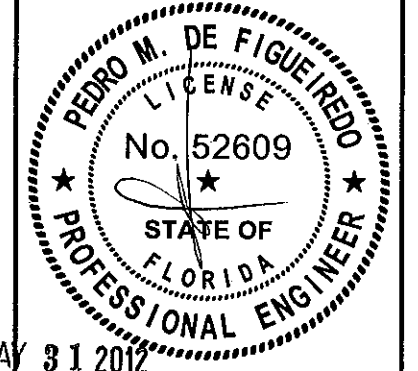
BILL OF MATERIALS

ITEM	DESCRIPTION
1	LAMINATED OR SOLID WOOD GLAZING STOP
1A	LAMINATED OR SOLID WOOD GLAZING STOP
2	LAMINATED OR WOOD WINDOW RAIL/STILE
2A	LAMINATED OR WOOD WINDOW RAIL/STILE
3	LAMINATED OR WOOD WINDOW INTERMEDIATE RAIL
3A	LAMINATED OR WOOD WINDOW INTERMEDIATE RAIL
5	LAMINATED OR WOOD WINDOW FRAMING
6	LAMINATED OR WOOD WINDOW THRESHOLD
6A	LAMINATED OR WOOD WINDOW THRESHOLD
7	TS 4X2 - 1/4\"/>
7A	1/4X4 ASTM A36 STEEL REINFORCEMENT
8	SCHLEGAL Q-LON QED-650 WEATHER STRIPPING
8A	THERMATRU WIFB68/80 WEATHER STRIPPING
9	GE SCS 1000 SILICONE SEALANT
10	POLYSEAM SEAL ADHESIVE SEALANT
11	DOW 995 SILICONE
12	5/16\"/>
13	16GA 2\"/>
14	#7X2 1/4\"/>
15	5/16\"/>
16	1/4\"/>
17	#14 SS WOOD SCREWS
18	1/4-20 HWH GRADE 5 SELF DRILLING SCREWS
19	1/2\"/>
20	1/2\"/>
21	5/8\"/>
22	1/4\"/>
23	TITEBOND II PREMIUM WOOD GLUE BY FRANKLIN MANUFACTURING

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